

DX255LC

Engine Power : SAE J1995, gross 129kW(173HP)@1,900rpm

SAE J1349, net 124kW(166HP)@1,900rpm

Operational Weight : 24,600kg(54,233 lb) - STD.

Bucket capacity(SAE) : 0.51 ~ 1.4m³(0.67 ~ 1.83 cu.yd)





DX255LC



The new DX255LC hydraulic excavator has all the advantages of the previous model, and now offers additional added value to the operator.

The key phrase used during the development of the DX255LC was “giving optimum value to the end user.” This translates, in concrete terms, into :

Doosan DX255LC Hydraulic Excavator : A New Model with Novel Features



Increased production and improved fuel economy thanks to electronic optimization of the hydraulic system and the new generation DOOSAN engine (Tier III / Stage III).

Improved ergonomics, increased comfort and excellent all round visibility ensuring a safe and pleasant working environment.

Improved reliability through the use of high performance materials combined with new methods of structural stress analysis have lead to increased component life expectancy, thus reducing running costs.

Reduced maintenance increases the availability of the excavator and so reduces overall operating costs.

HANDLING

The hydraulic excavator's power, durability, ease of servicing and its precise control increase its effectiveness and life expectancy. With the DX255LC, DOOSAN offers an excellent return on investment.



Choice of operating modes

Working mode

- Digging mode: for general excavation, loading, lifting...
- Trenching mode: swing priority for trench work, canal digging, embankments...

Power mode

- Standard: uses 85% engine power for all work
- Power: uses 100% engine power for heavy work



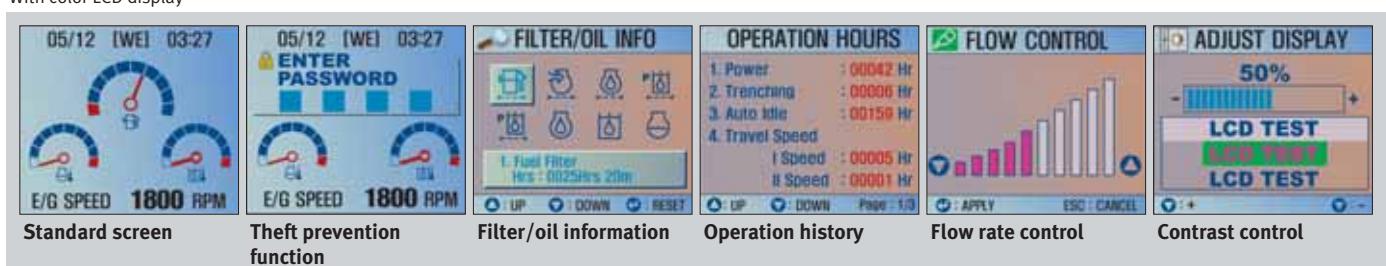
Control lever

Very precise control of the equipment increases versatility, safety and facilitates tricky operations requiring great precision.

Levelling operations and the movement of lifted loads in particular are made easier and safer.

The control levers have additional electrical buttons for controlling other additional equipment (for example, grabs, crushers, grippers, etc.)

Control panel
With color LCD display



Cellular phone box



12V Power socket



Cigarette lighter



Glass antenna

COMFORT

DX255LC

The work rate of the hydraulic excavator is directly linked to the performance of its operator. DOOSAN designed the DX255LC by putting the operator at the centre of the development goals. The result is significant ergonomic value that improves the efficiency and safety of the operator.

More space, better visibility, air conditioning, a very comfortable seat... These are all elements that ensure that the operator can work for hours and hours in excellent conditions.



Control panel

Correct positioning with clear controls makes the operator's task easier.



The high performance air conditioning provides an air flow which is adjusted and electronically controlled for the conditions. Five operating modes enable even the most demanding operator to be satisfied.



Visibility has been improved in all directions and the size of the cab has been increased.



Appropriate storage spaces show the attention given to the operator.



Comfortable 2-stage sliding seat



Control stand (Telescopic Function)



MP3/CD Player (Opt.)



Audio Button

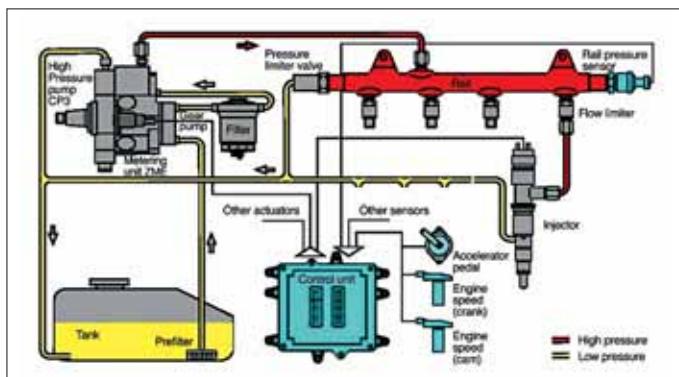
Audio Button has been positioned in a way that the driver can turn on/off the radio, control the volume, and select a channel conveniently.

PERFORMANCE

The performance of the DX255LC has a direct effect on its productivity. Its new "Common Rail" engine and new e-EPOS controlled hydraulic system have combined to create an unbeatable hydraulic excavator, with a cost/performance ratio that makes the DX255LC even more appealing.



"COMMON RAIL" DOOSAN DLo6 ENGINE



Hydraulic Pump

The Main pump has a capacity of $2 \times 219 \text{ l/min}$ reducing cycle time while a high capacity gear pump improves pilot line efficiency.

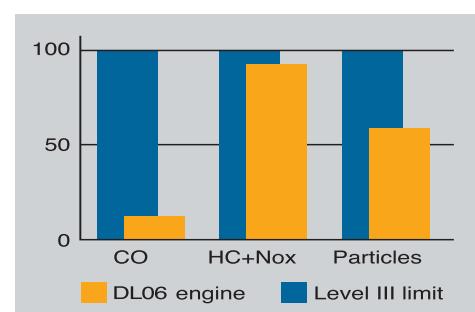
At the heart of the hydraulic excavator is the new "Common Rail" DOOSAN DLo6 engine. It is combined with the new e-EPOS electronic control system, for optimum power and fuel saving.

The new engine produces 166 hp(124 kw/168 PS) at only 1,900 rpm, and more torque, due to its careful design combined with the use of common rail injection and 4 valves per cylinder. These features help optimize combustion and minimize pollution through reduced Nox & particulate emissions.

Increased torque allows efficient use of the power of the hydraulic system.

- Faster working cycles increase productivity.
- Increased torque means the excavator is able to move more easily.
- Energy efficiency reduces fuel consumption.

DOOSAN infracore is aware of the importance of protecting the environment. Ecology was uppermost in the minds of the research workers right from the start of the design of the new machines. The new challenge for the engineers is to combine the protection of nature with equipment performance and to this end DOOSAN has been investing heavily.

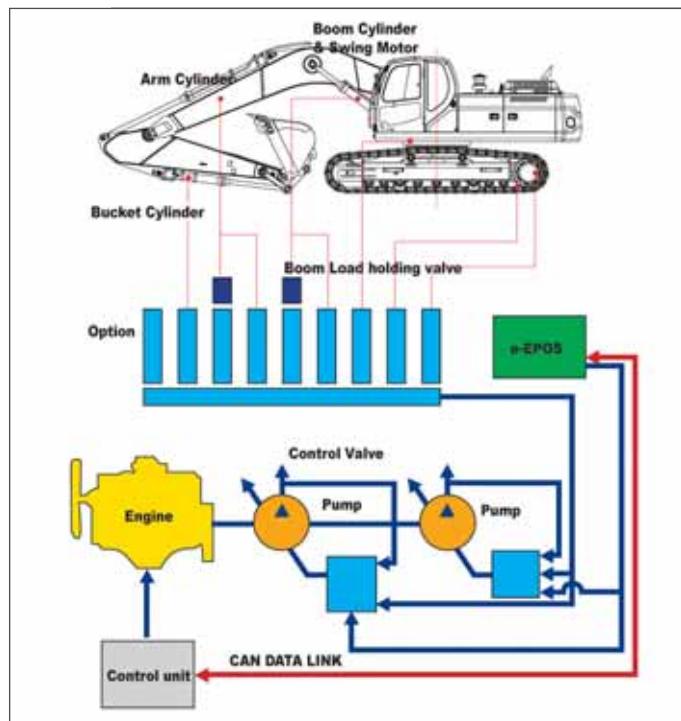


The new DOOSAN engine respects and protects the environment, limiting all types of toxic emissions.



Swing drive

Shocks during rotation are minimized, while increased torque is available to ensure rapid cycles.



EXCAVATOR CONTROL

New e-EPOS system (Electronic Power Optimizing System)

The brains of the hydraulic excavator, the e-EPOS, have been improved and now can electronically link to the engines ECU (Electronic Control Unit), through a CAN (Controller Area Network) communication link, enabling a continuous exchange of information between the engine and the hydraulic system. These units are now perfectly synchronised.

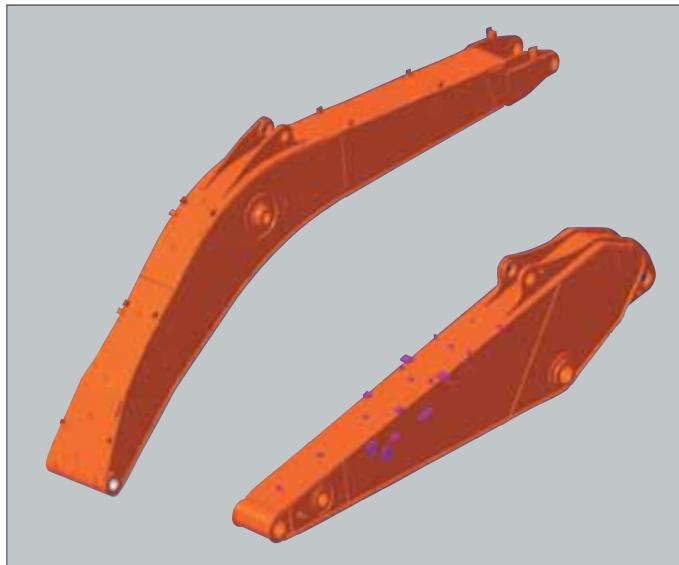
The advantages of the new e-EPOS impacts at several levels, Ease of operation and user-friendliness:

- The availability of a power mode and a normal operating mode guarantee maximum efficiency under all conditions.
- Electronic control of fuel consumption optimizes efficiency.
- The automatic deceleration mode enables fuel saving.
- Regulation and precise control of the flow rate required by the equipment are available as standard.
- A self-diagnosis function enables technical problems to be resolved quickly and efficiently.
- An operational memory provides a graphic display of the status of the machine.
- Maintenance and oil change intervals can be displayed.

RELIABILITY

The reliability of an item of plant contributes to its overall lifetime operating costs. DOOSAN uses computer-assisted design techniques, highly durable materials and structures then test these under extreme conditions.

Durability of materials and longevity of structures are our first priorities.



Strengthened Boom

The Shape of the boom has been optimized by finite elements design, allowing the loads to be better distributed throughout the structure. This combined with increased material thickness means improved durability and reliability by limiting element fatigue.

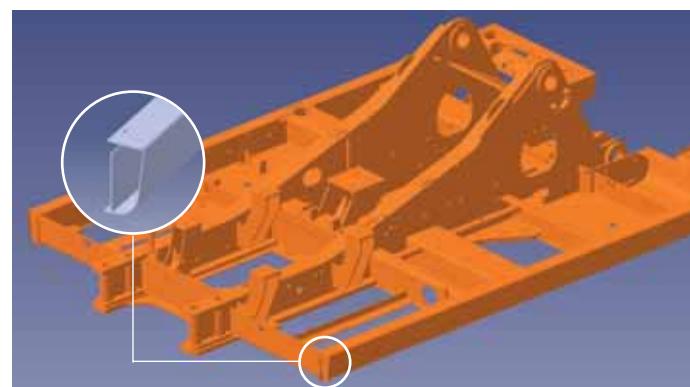
Arm Assembly

In the arm assembly greater strength has been gained by using cast elements and reinforcement around the bosses to give it an increased lifetime.



X-chassis

The X-chassis frame section has been designed using finite element and 3-dimensional computer simulation, to ensure greater durability and optimum structural integrity. The swing gear is solid and stable.



D-type Frame

The D-type frame and chassis frame add strength and minimize distortion due to shocks.



Bucket

Highly wear-resistant materials are used for the most susceptible elements such as the blades, teeth, rear and lateral reinforcement plates and corners of the bucket.



Bushing

A highly lubricated metal is used for the boom pivot in order to increase the lifetime and extend the greasing intervals to 250 hours. A rolled bushing with very fine grooves has been added to the arm to bucket pivot, so that greasing is only required every 50 hours.

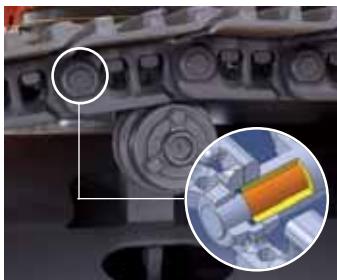


Ultra-hard wear-resistant disc

New materials have been used in order to increase the wear resistance and to increase the service intervals. The longevity is greatly increased by the addition of wear plates on the inside and outside of the bucket lugs.



Integrated Track Spring and Idler
The track spring and the idler have been joined directly to achieve high durability and improved maintenance convenience.



Tracks
The chain is composed of self-lubricating sealed links isolated from all external contamination. The tracks are locked by mechanically bolted pins.



Polymer shim
A polymer shim is added to the bucket pivot to maintain precise control over the equipment.



Pump coupling
A polymer material is used to produce the coupling between the pump and engine. This material has a long life and reduces noise and vibration levels.

MAINTENANCE

Short maintenance operations at long intervals increase the availability of the equipment on site.
DOOSAN has developed the DX255LC with a view to high profitability for the user.



Engine oil filter

The engine oil filter offers a high level of filtration allowing the oil change interval to be increased to 500 hours. It is easy to access and is positioned to avoid contaminating the surrounding environment.



Easy maintenance

Access to the various radiators is very easy, making cleaning easier. Access to the various parts of the engine is from the top and via side panels.



Hydraulic oil return filter

The protection of the hydraulic system is made more effective by the use of glass fibre filter technology in the main oil return filter. This means that with more than 99.5% of foreign particles filtered out, the oil change interval is increased.



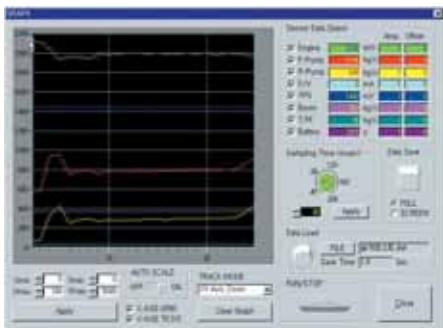
Air cleaner

The large capacity forced air cleaner removes over 99% of airborne particles, reducing the risk of engine contamination and making the cleaning and cartridge change intervals greater.



Fuel filter

High efficiency fuel filtration is attained by the use of multiple filters, including a fuel pre-filter fitted with a water separator that removes most moisture from the fuel.



PC Monitoring (DMS)

A PC monitoring function enables connection to the e-EPOS system, allowing various parameters to be checked during maintenance, such as pump pressures, engine rotation speed, etc. and these can be stored and printed for subsequent analysis.



Convenient Fuse Box

The fuse box is conveniently located in a section of the storage compartment behind the operator's seat providing a clean environment and easy access.



Centralized grease inlets for easy maintenance

The arm grease inlets are grouped for easy access.

DX255LC



TECHNICAL SPECIFICATIONS

DX255 LC

* ENGINE

• Model

Doosan DLo6

"Common Rail" engine with direct fuel injection and electronic control, 4 valves per cylinder, vertical injectors, water cooled, turbo charged with air to air intercooler. The emission levels are well below the values required for phase III

• Number of cylinders

6

• Nominal flywheel power

129 kW(173 HP) @ 1,900 rpm (SAE J1995, gross)

124 kW(166 HP) @ 1,900 rpm (SAE J1349, net)

• Max torque

78 kgf.m(765 Nm) at 1,400 rpm

• Piston displacement

5,890 cc (359 cu.in)

• Bore & stroke

100 mm x 125 mm (3.9" X 4.9")

• Starter

24 V / 4.5 kW

• Batteries

2 x 12 V / 100 Ah

• Air cleaner

Double element and pre-filtered Turbo with auto dust evacuation.

* HYDRAULIC SYSTEM

The heart of the system is the e-EPOS (Electronic Power Optimizing System). It allows the efficiency of the system to be optimized for all working conditions and minimizes fuel consumption.

The new e-EPOS is connected to the engine electronic control via a data transfer link to harmonize the operation of the engine and hydraulics.

- The hydraulic system enables independent or combined operations.
- Two travel speeds offer either increased torque or high speed tracking.
- Cross-sensing pump system for fuel savings.
- Auto deceleration system.
- Two operating modes, two power modes.
- Button control of flow in auxiliary equipment circuits.
- Computer-aided pump power control.

• Main pumps

2 variable displacement axial piston pumps

max flow: 2 x 219 l/min (2 X 58 US gpm, 2 X 48 Imp gpm)

• Pilot pump

Gear pump - max flow: 28.5 l/min (7.5 US gpm, 6.3 Imp gpm)

• Maximum system pressure

Boom/arm/Bucket:

Normal mode: 330 kgf/cm²(323 bar)

Power mode: 350 kgf/cm²(343 bar)

Travel: 330 kgf/cm²(323 bar)

Swing: 275 kgf/cm²(270 bar)

* WEIGHT

Boom 5,900 mm (19'4") • Arm 3,000 mm (9'10") • Bucket SAE 1.1 m³ (1.44 yd³)

	Shoe width	Operating weight	Ground pressure (kgf/cm ²)
Triple Grouser	(Std) 600 mm (2')	24,600 kg (54,233 lb)	0.50 kgf/cm ² (49 kpa, 7.11 psi)
	700 mm (2'4")	24,900 kg (54,894 lb)	0.43 kgf/cm ² (42 kpa, 6.11 psi)
	800 mm (2'8")	25,200 kg (55,556 lb)	0.38 kgf/cm ² (37 kpa, 5.4 psi)
	900 mm (2'11")	25,500 kg (56,217 lb)	0.34 kgf/cm ² (33 kpa, 4.83 psi)

* HYDRAULIC CYLINDERS

The piston rods and cylinder bodies are made of high-strength steel. A shock absorbing mechanism is fitted in all cylinders to ensure shock-free operation and extend piston life.

Cylinders	Quantity	Bore x Rod diameter x stroke
Boom	2	130 X 90 X 1,355mm(5.1" X 3.5" X 4'5")
Arm	1	140 X 100 X 1,705mm(5.5" X 3.9" X 5'7")
Bucket	1	130 X 90 X 1,080mm(5.1" X 3.5" X 3'7")

* UNDERCARRIAGE

Chassis are of very robust construction, all welded structures are designed to limit stresses.

High-quality material used for durability.

Lateral chassis welded and rigidly attached to the undercarriage. Track rollers lubricated for life, idlers and sprockets fitted with floating seals.

Tracks shoes made of induction-hardened alloy with double grouser.

Heat-treated connecting pins.

Hydraulic track adjuster with shock-absorbing tension mechanism.

• Number of rollers and track shoes per side

Upper rollers: 2 (standard shoes)

Lower rollers: 10

Shoes: 51

Total length of track: 4,625mm (15'2")

* ENVIRONMENT

Noise levels comply with environmental regulations (dynamic values).

• Sound level guarantee

103 dB(A) (2000/14/EC)

• Cab sound level

71 dB(A) (ISO 6396)

* BUCKET

Capacity		Width		Weight	Recommendation				
PCSA, heaped	CECE heaped	Without side cutters	With side cutters		5,300mm (17'5") Boom	5,900mm (19'4") Boom			
					2,000mm (6'7") Arm	2,500mm (8'2") Arm	2,500mm (8'2") Arm	3,000mm(Std.) (9'10") Arm	3,500mm (11'6") Arm
0.51m ³ (0.67yd ³)	0.47m ³ (0.62yd ³)	722mm (2'4")	772mm (2'6")	530kg (1,168 lb)	A	A	A	A	A
0.81m ³ (1.06yd ³)	0.72m ³ (0.94yd ³)	1,064mm (3'6")	1,126mm (3'8")	655kg (1,444 lb)	A	A	A	A	A
0.92m ³ (1.20yd ³)	0.81m ³ (1.06yd ³)	1,172mm (3'10")	1,235mm (4'1")	705kg (1,554 lb)	A	A	A	A	B
1.05m ³ (1.37yd ³)	0.92m ³ (1.20yd ³)	1,308mm (4'3")	1,370mm (4'6")	740kg (1,631 lb)	A	A	A	A	C
1.1m ³ Std.(1.44yd ³)	0.95m ³ (1.24yd ³)	1,315mm (4'4")	1,375mm (4'6")	825kg (1,819 lb)	A	A	A	B	-
1.17m ³ (1.53yd ³)	1.0m ³ (1.31yd ³)	1,428mm (4'8")	1,491mm (4'11")	795kg (1,753 lb)	A	A	B	C	-
1.28m ³ (1.69yd ³)	1.1m ³ (1.44yd ³)	1,542mm (5'1")	1,605mm (5'3")	830kg (1,830 lb)	A	B	B	-	-
1.40m ³ (1.83yd ³)	1.22m ³ (1.59yd ³)	1,606mm (5'3")	1,666mm (5'6")	980 kg (2,161 lb)	B	C	C	-	-

A. Suitable for materials with density of 2,000 kg/m³ (3,370 lb/CU .yd) or less

B. Suitable for materials with density of 1,600 kg/m³ (2,700 lb/CU .yd) or less

C. Suitable for materials with density of 1,100 kg/m³ (1,850 lb/CU .yd) or less

* SWING MECHANISM

- An axial piston motor with two-stage planetary reduction gear is used for the swing.
- Increased swing torque reduces swing time.
- Internal induction-hardened gear.
- Internal gear and pinion immersed in lubricant bath.
- The swing brake for parking is activated by spring and released hydraulically.

Swing speed: 0 to 10.0 rpm

* DRIVE

Each track is driven by an independent axial piston motor through a planetary reduction gearbox.

Two levers with control pedals guarantee smooth travel with counter-rotation on demand.

• Travel speed (fast/slow)

5.2/3.1km/h (3.2/1.9mph)

• Maximum traction force

11,000 / 21,600 kgf (24,250 / 47,619 lbf)

• Maximum grade

35° / 70%

* REFILL CAPACITIES

• Fuel tank

410 ℥ (108.3 US gal, 90.1 Imp gal)

• Cooling system (Radiator capacity)

25 ℥ (6.6 US gal, 5.5 Imp gal)

• Engine oil

27 ℥ (7.1 US gal, 5.9 Imp gal)

• Swing drive

5 ℥ (1.3 US gal, 1.1 Imp gal)

• Final drive (each)

3.3 ℥ (0.9 US gal, 0.7 Imp gal)

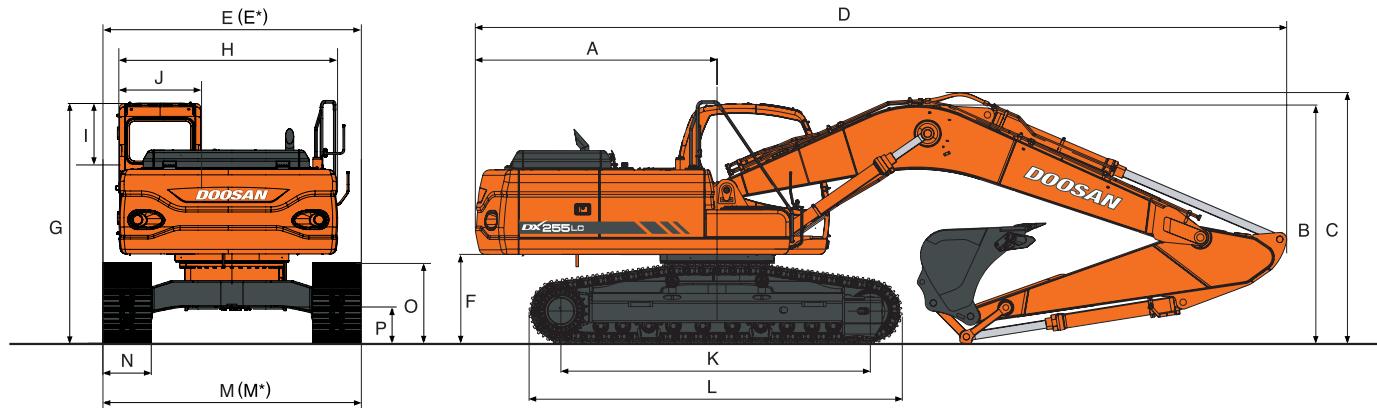
• Hydraulic system

410 ℥ (108 US gal, 90 Imp gal)

• Hydraulic tank

240 ℥ (63.4 US gal, 52.8 Imp gal)

DIMENSIONS



* DIMENSIONS

Boom 5,900 mm (19'4") - Arm 3,000 mm (9'10") - Shoe 600 mm (2') - Std

Boom type (One piece)	5,900mm(19'4")			5,300mm(17'5")	
Arm type	2,500mm (8'2")	(Std.) 3,000mm (9'10")	3,500mm (11'6")	2,000mm (6'7")	2,500mm (8'2")
Bucket type (pcsa)	1.17m ³	(Std.) 1.1m ³	0.93m ³	1.4m ³ (HD)	1.28m ³ (HD)
A Tail Swing Radius	→ 2,995mm (9'10")	←	←	←	←
B Shipping Height (Boom)	3,020mm (9'11")	2,960mm (9'9")	3,130mm (10'3")	3,260mm (10'8")	3,030mm (9'11")
C Shipping Height (Hose)	3,180mm (10'5")	3,100mm (10'2")	3,290mm (10'10")	3,410mm (11'2")	3,180mm (10'5")
D Shipping Length	10,100mm (33'1")	10,055mm (33')	10,080mm (33'1")	9,555mm (31'4")	9,470mm (31'1")
E Shipping Width (Std.)	→ 3,200mm (10'6")	←	←	←	←
E* Shipping Width (Narrow)	→ 3,000mm (9'10")	←	←	←	←
F C/Weight Clearance	→ 1,110mm (3'8")	←	←	←	←
G Height Over CAB.	→ 2,970mm (9'9")	←	←	←	←
H House Width	→ 2,710mm (8'11")	←	←	←	←
I CAB. Height above House	→ 845mm (2'9")	←	←	←	←
J CAB. Width	→ 1,010mm (3'4")	←	←	←	←
K Tumbler Distance	→ 3,835mm (12'7")	←	←	←	←
L Track Length	→ 4,625mm (15'2")	←	←	←	←
M Undercarriage Width (Std.)	→ 3,200mm (10'6")	←	←	←	←
M* Undercarriage Width (Narrow)	→ 3,000mm (9'10")	←	←	←	←
N Shoe Width	→ 600mm (2')	←	←	←	←
O Track Height	→ 995mm (3'3")	←	←	←	←
P Car Body Clearance	→ 450mm (1'6")	←	←	←	←

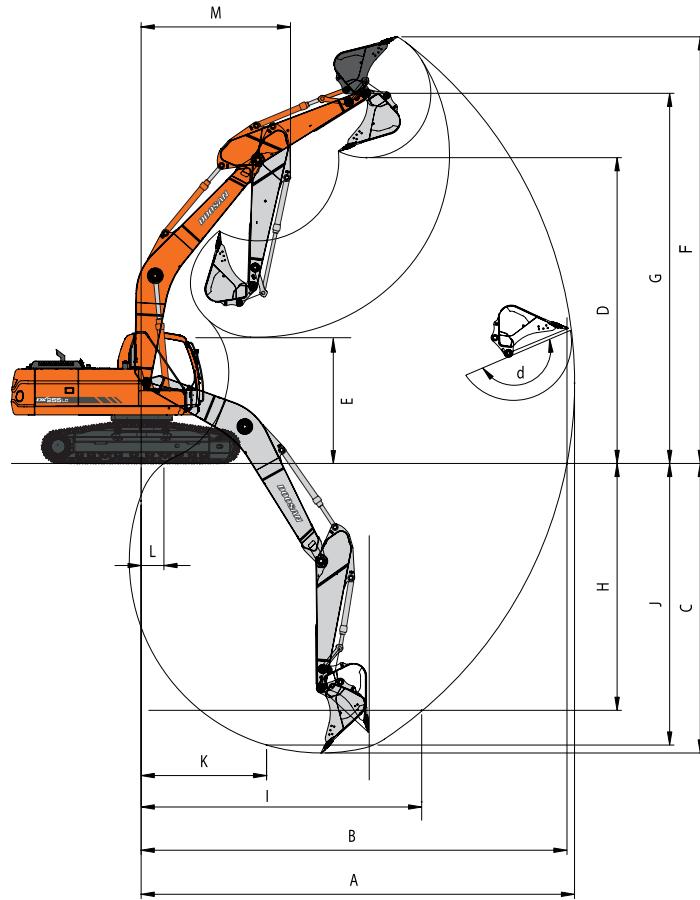
* DIGGING FORCE (ISO)

Bucket (PCSA)	0.51m ³	0.81m ³	(Std.) 1.1m ³	1.05m ³	1.17m ³	1.29m ³	1.40m ³
Digging force	18,600 kgf	18,600 kgf	18,400 kgf	18,600 kgf	18,600 kgf	18,600 kgf	18,400 kgf
	182.6 kN	182.6 kN	180.6 kN	182.6 kN	182.6 kN	182.6 kN	180.6 kN
	41,005 lbf	41,005 lbf	40,564 lbf	41,005 lbf	41,005 lbf	41,005 lbf	40,564 lbf
Arm	2,000mm	2,500mm	(Std.) 3,000mm		3,500mm		
Digging force	17,700 kgf		14,600 kgf		12,400 kgf		11,100 kgf
	173.7 kN		143.3 kN		121.7 kN		109 kN
	39,021 lbf		32,187 lbf		27,337 lbf		24,471 lbf

At power boost (ISO)

WORKING RANGES

DX255LC

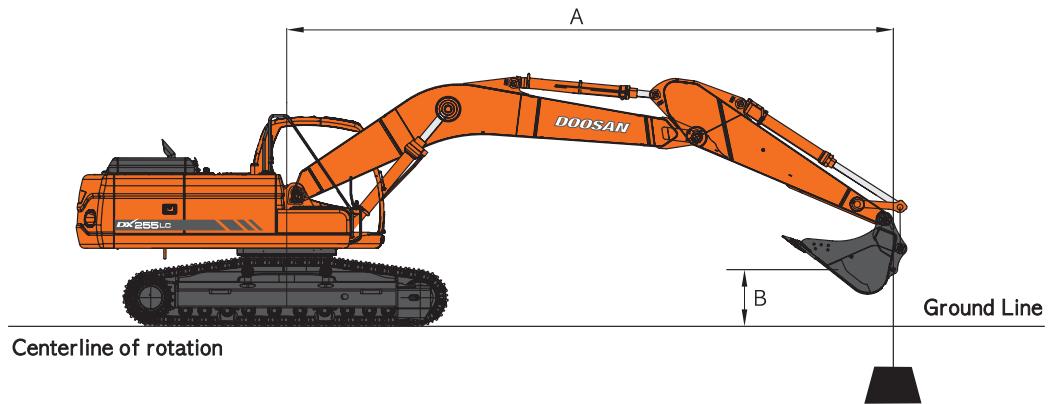


* WORKING RANGE

Boom length	5,900mm(19'4")	5,300mm(17'5")
Arm type	2,500mm (8'2") (Std.) 3,000mm (9'10")	3,500mm (11'6") 2,000mm (6'7") 2,500mm (8'2")
Bucket type (pcsa)	1.17m ³ (31'10") (Std.) 1.1m ³	0.93m ³ (35') 1.4m ³ (HD) 1.28m ³ (HD)
A. Max. digging reach	9,710 (31'10")	10,195 (33'5")
B. Max. digging reach at ground level	9,515 (31'3")	10,010 (32'10")
C. Max. digging depth	6,315 (20'9")	6,815 (22'4")
D. Max. dumping height	6,645 (21'10")	6,925 (22'9")
E. Min. dumping height	3,030 (9'11")	2,530 (8'4")
F. Max. digging height	9,300 (30'6")	9,605 (31'6")
G. Max. bucket pin height	8,130 (26'8")	8,410 (27'7")
H. Max. vertical wall depth	4,595 (15'1")	5,225 (17'2")
I. Max. radius vertical	7,165 (23'6")	7,230 (23'9")
J. Max. digging depth(8'level)	6,100 (20')	6,630 (21'9")
k. Min. radius 8' line	2,950 (9'8")	2,995 (9'10")
L. Min. digging reach	685 (2'3")	600 (2')
M. Min.swing radius	3,885 (12'9")	3,845 (12'7")
d. Bucket angle (deg)	175°	175°
	175°	175°

LIFTING CAPACITY

DX255LC



STANDARD CONFIGURATION - Track width : 3,200mm(10'6") Std. track

Metric Boom : 5,900mm(19'4") Arm : 3,000mm(9'10") Bucket : SAE 1.1m³ (1.44yd³) CECE 0.95m³ (1.24yd³) Shoe : 600mm(2') Unit : 1,000kg

A(m)	2		3		4		5		6		7		8		Max. Reach			
B(m)																	A(m)	
7															*4.50	*4.50		
6															*5.10	5.03		
5															*5.56	5.36	4.96	
4															*6.22	5.77	4.86	
3															*6.91	6.91	6.04	
2															*10.14	8.13	7.73	
1															*12.12	10.93	9.33	
0 (Ground)	*3.58	*3.58	*7.22	*7.22	*13.53	10.55	*10.32	7.48	*10.98	7.32	8.73	5.86	*6.76	5.70	6.95	4.52	5.64	
-1	*6.23	*6.23	*9.35	*9.35	*14.46	10.27	*11.29	7.23	8.65	5.51	6.80	4.44	5.55	3.61	4.91	3.14	4.81	
-2	*8.80	*8.80	*12.04	*12.04	*14.20	10.27	*11.25	7.21	8.62	5.48	6.78	4.39				5.56	3.61	8.00
-3	*11.63	*11.63	*15.40	*15.40	*13.51	10.33	*10.83	7.24	8.64	5.50	6.81	4.40				6.25	4.05	7.42
-4	*14.97	*14.97	*15.66	*15.66	*12.31	10.46	*9.94	7.32	*8.10	5.57						*7.04	4.83	6.63
-5			*13.01	*13.01	*10.36	*10.36	*8.30	7.48								*7.22	6.39	5.56

Feet

Unit : 1,000lb

A(ft)	10'		15'		20'		25'		Max. Reach		
B(ft)											A(ft)
25											
20											
15											
10	*30.61	*30.61	*19.33	*19.33	*15.12	13.01	*12.76	*12.76	*13.04	9.14	*8.42
5	*13.94	*13.94	*24.06	19.20	*17.55	12.43	13.51	8.85	10.25	9.41	*8.42
0 (Ground)	*16.48	*16.48	*26.88	18.50	18.78	12.02	13.26	8.63	10.83	7.94	*8.35
-5	*24.06	*24.06	*27.50	18.26	18.55	11.82	13.15	8.53	11.76	7.65	25.76
-10	*34.96	*34.96	*26.08	18.35	18.59	11.85			13.88	9.00	27.89
-15	*31.09	*31.09	*22.04	18.74					*15.79	12.27	29.00

1. Ratings are based on SAE J1097

2. The load point is a hook located on the back of the bucket.

3. * Rated loads are based on hydraulic capacity.

4. Rated loads do not exceed 87% of hydraulic capacity or 75% of tipping capacity.

: Rating Over Front

: Rating Over Side or 360 degree

Option 1 - Track width : 3,200mm(10'6") Std. track

Metric	Boom : 5,900mm(19'4")						Arm : 2,500mm(8'2")			Bucket : SAE 1.17m³ (1.53yd³) CECE 1m³ (1.31yd³)				Shoe : 600mm(2')			Unit : 1,000kg		
A(m)	2		3		4		5		6		7		8		Max. Reach				
B(m)																	A(m)		
7									*5.60	*5.60						*5.32	*5.32	6.44	
6									*5.76	*5.76	*5.70	4.91				*5.37	4.76	7.13	
5									*6.19	*6.19	*5.88	4.85				*5.53	4.20	7.62	
4		*12.79	*12.79	*9.38	*9.38	*7.75	*7.75	*6.81	6.10	*6.24	4.77					*5.79	3.85	7.96	
3				*11.47	11.13	*8.92	7.85	*7.53	5.93	*6.67	4.67	5.73	3.77			5.54	3.65	8.16	
2				*13.21	10.68	*10.00	7.59	*8.22	5.77	6.99	4.57	5.66	3.71			5.41	3.54	8.23	
1				*14.20	10.43	*10.81	7.40	*8.78	5.64	6.90	4.48	5.61	3.66			5.42	3.53	8.18	
O (Ground)				*6.90	*6.90	*14.51	10.32	*11.25	7.28	8.70	5.55	6.83	4.42	5.57	3.63	5.56	3.62	8.01	
-1	*7.23	*7.23	*10.43	*10.43	*14.33	10.31	*11.33	7.24	8.65	5.51	6.80	4.39					5.89	3.83	7.70
-2	*10.83	*10.83	*14.33	*14.33	*13.76	10.35	*11.05	7.25	8.65	5.51	6.81	4.40					6.49	4.20	7.23
-3	*14.64	*14.64	*16.01	*16.01	*12.76	10.45	*10.36	7.31	*8.49	5.56						*7.52	4.86	6.58	
-4	*17.61	*17.61	*13.82	*13.82	*11.16	10.61	*9.06	7.43								*7.77	6.14	5.68	
-5						*8.51	*8.51									*7.78	*7.78	4.38	

Feet

Unit : 1,000lb

A(ft)	10'		15'		20'		25'		Max. Reach		
											A(ft)
20					*12.61	*12.61			*11.82	10.64	23.20
15			*16.62	*16.62	*14.09	13.30	*12.93	9.22	*12.41	8.89	25.54
10			*21.46	19.91	*16.30	12.77	13.67	9.00	12.24	8.06	26.75
5			*25.62	18.89	*18.45	12.27	13.40	8.76	11.89	7.78	26.99
O (Ground)	*15.84	*15.84	*27.49	18.41	18.70	11.95	13.23	8.59	12.27	7.98	26.27
-5	*27.88	*27.88	*27.19	18.33	18.58	11.85			13.59	8.81	24.52
-10	*34.70	*34.70	*24.81	18.54	*18.26	11.98			*16.61	10.81	21.48
-15	*26.42	*26.42	*19.15	19.08					*17.27	16.60	16.42

Option 2 - Track width : 3,200mm(10'6") Std. track

Metric	Boom : 5,900mm(19'4")		Arm : 3,500mm(11'6")		Bucket : SAE 0.93m³ (1.22yd³) CECE 0.8m³ (1.05yd³)				Shoe : 600mm(2')		Unit : 1,000kg									
A(m)	2	3	4	5	6	7	8	9	Max. Reach											
B(m)												A(m)								
7									*4.49	*4.49		*3.28	*3.28	7.74						
6									*4.70	*4.70	*4.04	4.02		*3.28	*3.28	8.32				
5									*4.99	*4.99	*4.93	3.98		*3.34	*3.34	8.74				
4									*5.77	*5.77	*5.42	4.89	*5.18	3.92	*3.59	3.19	*3.45	3.17	9.04	
3		*12.58	*12.58	*9.22	*9.22	*7.54	*7.54	*6.56	6.08	*5.93	4.76	*5.51	3.84	*4.40	3.15	*3.61	3.02	9.22		
2		*10.47	*10.47	*11.31	11.06	*8.81	7.79	*7.38	5.89	*6.47	4.64	5.72	3.76	4.73	3.10	*3.83	2.94	9.28		
1		*7.24	*7.24	*12.96	10.63	*9.90	7.52	*8.12	5.71	6.95	4.52	5.64	3.68	4.68	3.05	*4.12	2.93	9.24		
O (Ground)	*3.91	*3.91	*7.64	*7.64	*13.96	10.37	*10.70	7.33	*8.70	5.58	6.85	4.43	5.57	3.62	4.65	3.02	*4.52	2.98	9.08	
-1	*5.96	*5.96	*9.17	*9.17	*14.38	10.24	*11.15	7.21	8.63	5.49	6.77	4.36	5.52	3.58				4.78	3.10	8.81
-2	*8.12	*8.12	*11.34	*11.34	*14.33	10.21	*11.26	7.16	8.58	5.44	6.74	4.33	5.51	3.56				5.12	3.32	8.41
-3	*10.54	*10.54	*14.13	*14.13	*13.83	10.24	*11.00	7.17	8.58	5.44	6.75	4.34						5.68	3.68	7.86
-4	*13.39	*13.39	*16.61	*16.61	*12.86	10.34	*10.32	7.23	*8.44	5.49	6.81	4.39						6.63	4.29	7.12
-5	*16.96	*16.96	*14.31	*14.31	*11.24	10.50	*9.03	7.35	*7.20	5.60								*6.95	5.42	6.14
-6			*10.81	*10.81	*8.54	*8.54												*7.04	*7.04	4.75

Feet

Unit : 1.000lb

A(ft)	10'		15'		20'		25'		30'		Max. Reach		
	B(ft)	Excavator	Excavator	A(ft)									
25											*7.29	*7.29	23.90
20							*10.02	9.67			*7.23	*7.23	27.13
15					*11.79	*11.79	*11.17	9.47			*7.46	7.25	29.16
10	*26.77	*26.77	*17.78	*17.78	*14.22	13.09	*12.41	9.17	*8.52	6.76	*7.94	6.67	30.22
5	*18.92	*18.92	*22.84	19.36	*16.81	12.48	13.52	8.85	*10.03	6.61	*8.73	6.45	30.43
O (Ground)	*17.44	*17.44	*26.22	18.52	18.77	12.01	13.23	8.59			*9.97	6.56	29.79
-5	*23.06	*23.06	*27.42	18.17	18.48	11.75	13.07	8.45			10.88	7.05	28.27
-10	*32.04	*32.04	*26.58	18.18	18.45	11.72	13.10	8.47			12.60	8.16	25.68
-15	*33.52	*33.52	*23.36	18.49	*16.95	11.94					*15.10	10.67	21.65
-20		*15.52	*15.52								*15.49	*15.49	15.02

LIFTING CAPACITY

DX255LC

Option 3 - Track width : 3,000mm(9'10") Narrow track

Metric Boom : 5,900mm(19'4") Arm : 3,000mm(9'10") Bucket : SAE 1.1m³ (1.44yd³) CECE 0.95m³ (1.24yd³) Shoe : 600mm(2') Unit : 1,000kg

A(m)	2	3	4	5	6	7	8	Max. Reach	
B(m)	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	A(m)
7						*4.47	*4.47		*3.75 *3.75 7.29
6						*5.06	4.57		*3.76 3.68 7.90
5					*5.53	*5.53	5.32	4.51	*3.84 3.31 8.35
4			*6.87	*6.87	*6.18	5.66	*5.73	4.41	*5.44 3.52 *3.97 3.06 8.66
3	*14.35	*14.35	*10.10	*10.10	*8.09	7.26	*6.94	5.48	*6.21 4.29 *5.74 3.45 *4.18 2.91 8.85
2	*6.76	*6.76	*12.07	9.79	*9.29	6.97	*7.71	5.30	*6.72 4.18 5.66 3.38 *4.45 2.83 8.91
1			*5.86	*5.86	*13.49	9.43	*10.27	6.74	*8.38 5.14 6.89 4.08 5.59 3.32 4.76 2.81 8.87
O (Ground)	*3.54	*3.54	*7.18	*7.18	*14.23	9.23	*10.94	6.58	8.67 5.02 6.80 4.00 5.53 3.27 4.86 2.87 8.70
-1	*6.20	*6.20	*9.31	*9.31	*14.42	9.15	*11.25	6.49	8.59 4.95 6.74 3.95 5.50 3.24 5.10 3.00 8.42
-2	*8.77	*8.77	*12.00	*12.00	*14.16	9.15	*11.21	6.47	8.56 4.93 6.73 3.93
-3	*11.59	*11.59	*15.37	15.19	*13.47	9.21	*10.79	6.49	8.58 4.95 6.75 3.95
-4	*14.94	*14.94	*15.61	15.39	*12.27	9.33	*9.90	6.58	*8.06 5.02
-5			*12.96	*12.96	*10.32	9.53	*8.26	6.73	

Feet

Unit : 1,000lb

A(ft)	10'		15'		20'		25'		Max. Reach
B(ft)	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	A(ft)
25									*8.34 *8.34 22.33
20							*9.77	8.69	*8.28 8.22 25.76
15					*12.68	12.36	*11.81	8.53	*8.57 7.03 27.89
10	*30.52	*30.52	*19.24	18.44	*15.03	11.79	*12.96	8.26	*9.18 6.42 29.00
5	*13.86	*13.86	*23.97	17.27	*17.46	11.23	13.39	7.98	*10.18 6.20 29.22
O (Ground)	*16.40	*16.40	*26.78	16.58	18.64	10.82	13.15	7.75	10.72 6.32 28.56
-5	*23.98	*23.98	*27.40	16.34	18.42	10.63	13.04	7.66	11.65 6.86 26.95
-10	*34.88	32.52	*25.98	16.43	18.45	10.66			13.76 8.09 24.22
-15	*30.99	*30.99	*21.95	16.82					*15.70 11.06 19.89

Option 4 - Track width : 3,000mm(9'10") Narrow track

Metric Boom : 5,900mm(19'4") Arm : 2,500mm(8'2") Bucket : SAE 1.17m³ (1.53 yd³) CECE 1m³ (1.31yd³) Shoe : 600mm(2') Unit : 1,000kg

A(m)	2		3		4		5		6	7		8		Max. Reach
B(m)	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	Bucket	Bucket	Shoe	Bucket	Shoe	A(m)
7									*5.60	*5.60				*5.32 5.21 6.44
6									*5.76	*5.76	*5.70	4.49		*5.37 4.35 7.13
5									*6.19	5.71	*5.88	4.44		*5.53 3.84 7.62
4			*9.38	*9.38	*7.75	7.41	*6.81	5.56	*6.24	4.35				*5.79 3.51 7.96
3			*11.47	10.02	*8.92	7.13	*7.53	5.40	*6.67	4.25	5.71	3.43	5.53	3.32 8.16
2			*13.21	9.59	*10.00	6.87	*8.22	5.24	6.97	4.15	5.64	3.37	5.39	3.22 8.23
1			*14.20	9.34	*10.81	6.69	8.77	5.12	6.87	4.07	5.59	3.32	5.40	3.21 8.18
O (Ground)			*6.90	*6.90	*14.51	9.25	*11.25	6.58	8.67	5.03	6.81	4.01	5.55	3.29 8.01
-1	*7.23	*7.23	*10.43	*10.43	*14.33	9.23	*11.33	6.53	8.62	4.99	6.78	3.98		5.87 3.47 7.70
-2	*10.83	*10.83	*14.33	*14.33	*13.76	9.27	*11.05	6.54	8.62	4.99	6.79	3.99		6.46 3.81 7.23
-3	*14.64	*14.64	*16.01	15.47	*12.76	9.37	*10.36	6.60	*8.49	5.04				7.51 4.41 6.58
-4	*17.61	*17.61	*13.82	*13.82	*11.16	9.52	*9.06	6.72						*7.77 5.56 5.68
-5					*8.51	*8.51								*7.78 *7.78 4.38

Feet

Unit : 1,000lb

A(ft)	10'		15'		20'		25'		Max. Reach
B(ft)	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	Bucket	Shoe	A(ft)
20									*11.82 9.73 23.20
15									*12.41 8.11 25.54
10									12.20 7.33 26.75
5									11.85 7.06 26.99
O (Ground)	*15.84	*15.84	*27.49	16.58	*18.63	10.83	13.18	7.80	12.23 7.24 26.27
-5	*27.88	*27.88	*27.19	16.50	18.52	10.73			13.54 7.99 24.52
-10	*34.70	33.12	*24.81	16.70	*18.26	10.86			*16.61 9.81 21.48
-15	*26.42	*26.42	*19.15	17.23					*17.27 15.03 16.42

Option 5 - Track width : 3,000mm(9'10") Narrow track

Metric Boom : 5,900mm(19'4") Arm : 3,500mm(11'6") Bucket : SAE 0.92m³ (1.22yd³) CECE 0.81m³ (1.05yd³) Shoe : 600mm(2') Unit : 1,000kg

A(m)	2		3		4		5		6		7		8		9		Max. Reach				
B(m)																	A(m)				
7											*4.49	*4.49					*3.28	*3.28	7.74		
6											*4.70	4.65	*4.04	3.68			*3.28	*3.28	8.32		
5											*4.99	4.57	*4.93	3.64			*3.34	3.10	8.74		
4											*5.77	5.74	*5.42	4.47	*5.18	3.58	*3.59	2.90	*3.45	2.88	9.04
3			*12.58	*12.58	*9.22	*9.22	*7.54	7.37	*6.56	5.55	*5.93	4.35	*5.51	3.50	*4.40	2.86	*3.61	2.74	9.22		
2			*10.47	*10.47	*11.31	9.96	*8.81	7.07	*7.38	5.36	*6.47	4.22	5.70	3.42	4.72	2.81	*3.83	2.67	9.28		
1			*7.24	*7.24	*12.96	9.54	*9.90	6.81	*8.12	5.19	6.93	4.11	5.62	3.34	4.67	2.77	*4.12	2.65	9.24		
O (Ground)	*3.91	*3.91	*7.64	*7.64	*13.96	9.29	*10.70	6.62	*8.70	5.05	6.82	4.02	5.55	3.28	4.63	2.73	*4.52	2.69	9.08		
-1	*5.96	*5.96	*9.17	*9.17	*14.38	9.16	*11.15	6.51	8.60	4.97	6.75	3.96	5.50	3.24			4.76	2.80	8.81		
-2	*8.12	*8.12	*11.34	*11.34	*14.33	9.13	*11.26	6.46	8.55	4.92	6.72	3.92	5.49	3.23			5.10	3.00	8.41		
-3	*10.54	*10.54	*14.13	*14.13	*13.83	9.16	*11.00	6.46	8.55	4.92	6.72	3.93					5.66	3.33	7.86		
-4	*13.39	*13.39	*16.61	15.25	*12.86	9.26	*10.32	6.52	*8.44	4.97	6.78	3.98					6.61	3.89	7.12		
-5	*16.96	*16.96	*14.31	*14.31	*11.24	9.42	*9.03	6.64	*7.20	5.08							*6.95	4.92	6.14		
-6			*10.81	*10.81	*8.54	*8.54										*7.04	*7.04	4.75			

Feet

Unit : 1.000lb

A(ft)	10'		15'		20'		25'		30'		Max. Reach		
	B(ft)	Excavator	Excavator	A(ft)									
25												*7.29	23.90
20												*7.23	27.13
15					*11.79	*11.79	*11.17	8.66				*7.46	29.16
10	*26.77	*26.77	*17.78	*17.78	*14.22	11.95	*12.41	8.37	*8.52	6.14		*7.94	30.22
5	*18.92	*18.92	*22.84	17.50	*16.81	11.35	13.47	8.05	*10.03	5.99		*8.73	30.43
O (Ground)	*17.44	*17.44	*26.22	16.68	18.71	10.88	13.19	7.79				*9.97	29.79
-5	*23.06	*23.06	*27.42	16.34	18.42	10.63	13.03	7.65				10.84	28.27
-10	*32.04	*32.04	*26.58	16.35	18.38	10.60	13.06	7.68				7.39	25.68
-15	*33.52	32.93	*23.36	16.65	*16.95	10.82						*15.10	21.65
-20			*15.52	*15.52								*15.49	15.02

Option 6 - Track width : 3,000mm(9'10") Narrow track

Metric Boom : 5,300mm(17'5") Arm : 2,000mm(6'7") Bucket : SAE 1.40m³ (1.83yd³) CECE 1.22m³(1.60yd³) Shoe : 600mm(2') Unit : 1,000kg

A(m)	2		3		4		5		6		7		Max. Reach		
B(m)															A(m)
6									*6.58	5.79			*6.61	5.49	6.19
5							*7.17	*7.17	*6.80	5.74			*6.69	4.71	6.75
4					*9.50	*9.50	*8.11	7.54	*7.30	5.65	*6.86	4.39	*6.83	4.26	7.13
3					*11.51	10.35	*9.22	7.32	*7.95	5.52	7.16	4.33	6.60	4.00	7.36
2					*13.30	9.95	*10.29	7.10	*8.60	5.40	7.08	4.26	6.43	3.88	7.44
1					*14.42	9.70	*11.10	6.93	8.96	5.30	7.01	4.21	6.46	3.88	7.38
O (Ground)			*9.99	*9.99	*14.82	9.59	*11.55	6.83	8.88	5.23	6.97	4.17	6.70	4.01	7.19
-1	*9.35	*9.35	*14.77	*14.77	*14.63	9.58	*11.57	6.80	8.85	5.20			7.23	4.31	6.84
-2	*14.51	*14.51	*17.77	15.80	*13.89	9.63	*11.10	6.82	8.88	5.23			8.22	4.87	6.31
-3	*20.39	*20.39	*15.73	*15.73	*12.47	9.75	*9.94	6.91					*8.69	5.94	5.55
-4			*12.49	*12.49	*9.88	*9.88							*8.78	8.48	4.44

Feet

Unit : 1,000lb

A(ft)	10'		15'		20'		Max. Reach		
	B(ft)	Reach	Reach	Reach	Reach	Reach	Reach	Reach	A(ft)
20					*14.56	12.41	*14.57	12.32	20.08
15			*17.37	*17.37	*15.33	12.26	*14.87	9.89	22.76
10			*21.94	18.55	*17.25	11.89	14.57	8.83	24.11
5			*26.14	17.67	*19.27	11.51	14.14	8.52	24.37
O (Ground)	*22.97	*22.97	*28.14	17.22	19.09	11.26	14.77	8.85	23.57
-5	*40.13	33.67	*27.59	17.17	19.04	11.22	16.90	10.05	21.60
-10	*34.01	*34.01	*23.98	17.45			*19.18	13.26	18.06

Option 7 - Track width : 3,000mm(9'10") Narrow track

Metric Boom : 5,300mm(17'5") Arm : 2,500mm(8'2") Bucket : SAE 1.28m³ (1.67yd³) CECE 1.10m³ (1.45yd³) Shoe : 600mm(2') Unit : 1,000kg

A(m)	2		3		4		5		6		7		Max. Reach		
															A(m)
6									*6.14	5.88			*5.29	*5.29	6.36
5									*6.42	5.81			*5.43	4.60	6.91
4									*6.95	5.69	*6.56	4.45	*5.70	4.17	7.28
3			*15.05	*15.05	*10.77	10.43	*8.76	7.36	*7.63	5.55	*6.94	4.37	*6.09	3.91	7.50
2			*11.54	*11.54	*12.69	10.01	*9.90	7.12	*8.33	5.41	7.10	4.28	6.26	3.79	7.58
1			*10.02	*10.02	*14.05	9.72	*10.83	6.94	*8.93	5.30	7.02	4.21	6.28	3.78	7.52
0 (Ground)	*6.36	*6.36	*12.02	*12.02	*14.70	9.57	*11.40	6.81	8.86	5.21	6.96	4.16	6.49	3.89	7.33
-1	*10.18	*10.18	*15.34	*15.34	*14.73	9.52	*11.57	6.76	8.81	5.17			6.96	4.15	6.99
-2	*14.02	*14.02	*18.50	15.65	*14.20	9.54	*11.28	6.76	8.82	5.18			7.84	4.65	6.47
-3	*18.47	*18.47	*16.70	15.82	*13.03	9.64	*10.40	6.83					*8.81	5.59	5.74
-4	*18.14	*18.14	*13.86	*13.86	*10.92	9.81							*9.25	7.71	4.67

Feet

Unit : 1,000lb

A(ft)	10'		15'		20'		Max. Reach		
									A(ft)
20					*13.09	12.63	*11.64	*11.64	20.64
15					*14.53	12.39	*12.19	9.68	23.25
10	*32.05	*32.05	*20.71	18.66	*16.56	11.96	*13.38	8.64	24.57
5	*23.71	*23.71	*25.26	17.71	*18.75	11.53	13.77	8.31	24.83
0 (Ground)	*27.42	*27.42	*27.82	17.17	19.05	11.23	14.31	8.58	24.05
-5	*39.51	33.39	*27.87	17.04	18.94	11.13	16.21	9.64	22.12
-10	*36.11	33.88	*25.07	17.24			*19.47	12.46	18.68
-15	*25.02	*25.02					*20.69	*20.69	12.51

STANDARD AND OPTIONAL EQUIPMENT

* STANDARD EQUIPMENT

• Hydraulic system

- Boom and arm flow regeneration
- Boom and arm holding valves
- Swing anti-rebound valves
- Spare ports(valve)
- One-touch power boost

• Cabin & Interior

- Viscous cab mounts
- All weather sound suppressed type cab
- Air conditioner
- Adjustable suspension seat with head rest and adjustable arm rest
- Pull-up type front window and removable lower front window
- Room light
- Intermittent windshield wiper
- Cigarette lighter and ashtray
- Cup holder
- Hot & Cool box
- LCD color monitor panel
- Fuel control dial
- AM/FM radio and cassette player
- Remote radio ON/OFF switch
- 12V spare powers socket
- Serial communication port for laptop PC interface
- Joystick lever with 3 switches
- Sunvisor
- Sun roof

• Safety

- Large handrails and step
- Punched metal anti-slip plates
- Seat belt
- Hydraulic safety lock lever
- Safety glass
- Hammer for emergency escape
- Right and left rearview mirrors
- Travel alarm

• Others

- Double element air cleaner
- Pre-cleaner
- Water separator
- Dust screen for radiator/oil cooler
- Engine overheat prevention system
- Engine restart prevention system
- Self-diagnostic system
- Alternator(24V, 50 amps)
- Electric horn
- Halogen working lights(frame mounted 2, boom mounted 2)
- Hydraulic track adjuster
- Track guards
- Double fuel filter
- Greased and sealed track link

* OPTIONAL EQUIPMENT

Some of there optional equipments may be standard in some markets. Some of these optional equipments cannot be available on some markets. You must check with the local DOOSAN dealer to know about the availablility or to release the adaptation following the needs of the applications.

• Safety

- Boom and arm hose rupture protection valve
- Overload warning device
- Cabin Top/Front guard(ISO 10262, FOGS standard)
- Travel & swing alarm
- Rotation beacon

• Others

- Piping for crusher
- Piping for quick clamp
- Breaker filter
- 700mm/800mm/850mm shoe
- Full track guards
- Lower wiper
- Fuel heater
- Double grouser shoe

• Cabin & Interior

- Air suspension seat
- MP3/CD player

NOTES

NOTES

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The illustrations do not necessary show the product in standard version.
All products and equipments are not available in all markets.
Materials and specifications are subjects to change without prior notice.