

Instructions for your new
Trophy Chair Multi-Purpose Tree Seat
You **MUST** also watch the enclosed DVD BEFORE using this
product!

READ ME FIRST!!!

Please read carefully BEFORE using your new TrophyChair
Multi-Purpose Tree Seat.

Congratulations! You have purchased the finest commercially
available tree seat on the market today. The TrophyChair is designed
and built to provide years of trouble-free, successful hunting with a
minimum of maintenance and care. This instructional information is
provided to you to outline the recommended use, care, and mainte-
nance of your TrophyChair.

The Trophy Chair can obviously be used on a tree either from the
ground or while in an elevated treestand. If it is used with a tree-
stand, the following safety precautions must be followed:

- **BEFORE USING ANY TREESTAND, MAKE SURE YOU USE A SAFETY HARNESS EVERY TIME YOU CLIMB!!!**
- **DO NOT USE THIS OR ANY OTHER TREESTAND IF YOU HAVE BEEN USING DRUGS OR ALCOHOL OR ARE PHYSICALLY IMPAIRED IN ANY WAY!**
- **FOR YOUR SAFETY, DO NOT USE ANY TREESTAND DURING STORMS, WHEN TREES ARE WET OR ICY, OR ON TREES THAT ARE LEANING OR THAT APPEAR DEAD OR DISEASED.**
- **DO NOT USE ANY TREESTAND IF YOU HAVE NOT FOLLOWED THE MANUFACTURERS CARE AND MAINTENANCE GUIDELINES!**
- **NEVER ALLOW THE SAFETY HARNESS TETHER TO GET UNDER OR AROUND YOUR NECK.**
- **IT IS IMPORTANT TO REMEMBER TO BE PREPARED IF YOU HAPPEN TO FALL AND EMPLOY YOUR SAFETY HARNESS WHILE IN A TREESTAND. STAY CALM AND DO NOT PANIC. YOU MUST BE PREPARED TO RECOVER FROM YOUR FALL BY EITHER CLIMBING BACK ONTO YOUR TREESTAND OR USING A DEVICE SUCH AS THE "TREE DESCENDER" (AVAILABLE FROM SUMMIT, 256-353-0634).**

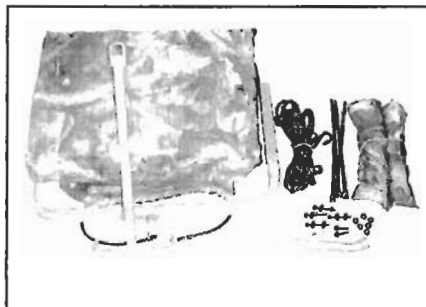


Fig. 1



THE ABILITY TO DO SEVERAL PUSH-UPS, CHIN-UPS, SIT-UPS, ETC. IS REQUIRED FOR YOUR SAFETY.

- **INSPECT ROPE FOR CUTS AND/OR ABRASIONS BEFORE EACH USE. REPLACE IMMEDIATELY IF A CUT OR ABRASION IS FOUND.**
- **FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE SERIOUS INJURY OR DEATH!!**

NOTE: Weight limit for this product is 260 lbs. Assembly

Step 1. Remove all parts from the Trophy Chair box. You should have one (1) u-shaped arm rest bar, one (1) vertical support bar, two (2) wire support rods, one (1) seat assembly, two (2) arm rest pads, one (1) rope with coated S-hook, four (4) cable ties, two (2) 1-3/4" bolts with washers and nuts, four (4) 1-1/4" bolts with washers and nuts, and two (2) sheet metal screws. **Figure 1** shows all parts included with your Trophy Chair.

Step 2. Place the u-shaped arm rest bar on the vertical support bar as shown in **Figure 2**. Use the two 1-1/4" bolts, washers and nuts to attach it and hand tighten the bolts as shown in **Figure 3**. The distance from the top edge of the u-shaped tree stand-off to the bottom edge of the vertical support bracket attachment should be 5-1/2 inches as shown in **Figure 4**. **Step 3.** Attach the two wire support rods to the u-shaped tree stand-off with two of the 1-1/4" bolts, nuts and washers and hand tighten (**Figure 5**). Attach the other end of the wire support rods to the **INSIDE** of the u-shaped arm rest bar with the remaining two 1-3/4" bolts, nuts and washers and hand tighten. (**Figure 6**). **Step 4.** Check to make sure that the distance from the top edge of the u-shaped tree stand-off to the bottom edge of the vertical support

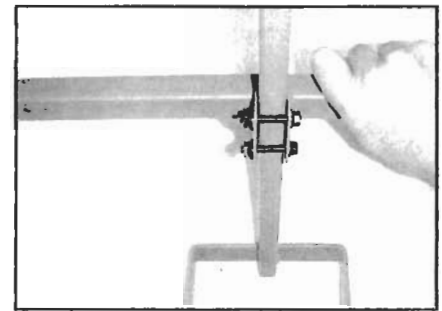


Fig. 3

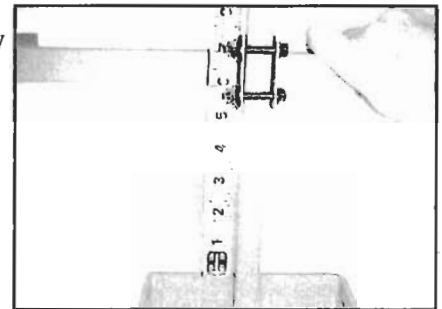


Fig. 4



Fig. 5

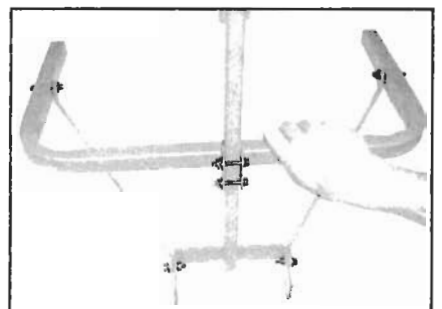


Fig. 6

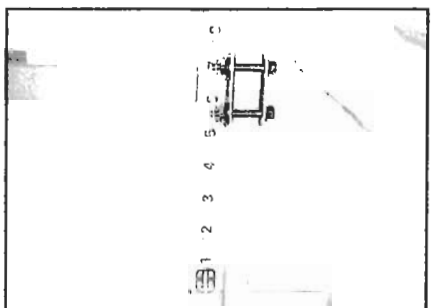


Fig. 7

shown in **Figure 7**.

Step 5. Secure the seat assembly to the assembled frame by sliding the loops in the seat assembly straps onto the u-shaped arm rest bar as shown in **Figure 8**. **MAKE SURE** that the seat is facing the correct direction with the back rest against the vertical support bar. Now secure the front strap to the u-shaped arm rest bar using one of the sheet metal screws in the pre-punched hole as shown in **Figure 9**. The back strap **DOES NOT** attach with sheet metal screws.

Step 6. Attach the two arm rest pads to the u-shaped arm rest bars and secure with the cable ties as shown in **Figure 10**. Cut the loose ends of the cable ties off with scissors or wire cutters (**Figure 11**). Rotate the cable ties so that the clasp is on the bottom of the arm rest pads.

Step 7. Attach the rope with coated S-hook to the top of the vertical support bar by pushing the loop end through the small metal loop at the top of the vertical support bar as shown in **Figure 12**. Now push the S-hook and the remaining rope through the rope loop and secure it as shown in **Figures 13 and 14**.

Attachment to a Tree

1. The TrophyChair is designed to attach easily and quietly to trees 8 to 30 inches in diameter. When attaching it to a tree, swing the rope with the 1/4" diameter S-hook on it around the tree, as shown in **Figure 15**. It may be necessary to adjust the rope by pulling on the loose end of the rope to decrease the amount of slack in the rope. Once you have the S-hook in your hand and the rope is around the back of the tree, simply attach the hook to the loop welded onto the top of the TrophyChair, as shown in **Figure 16**. It may be necessary to tighten the rope on the



Fig. 8

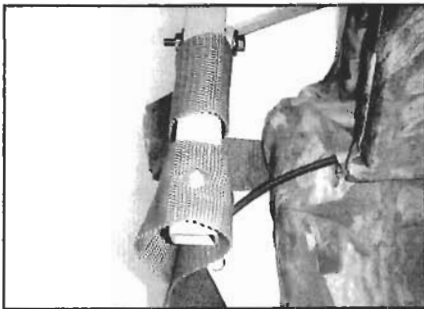


Fig. 9

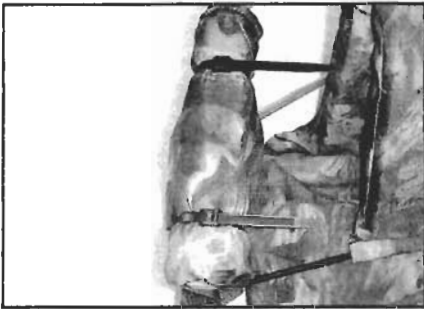


Fig. 10

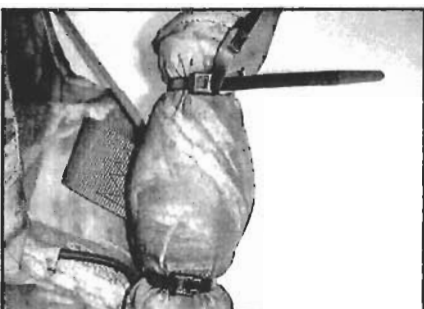


Fig. 11

tree to raise or lower the height of the seat. It is not necessary to have the rope extremely tight because the seat "hangs" from the tree. Now take the supplied 1" strap with the tourniquet buckle on the end and secure it around the tree. This should be secured around the tree just above the U-Shaped standoff. Make sure it is securely tightened and around the vertical bar, as shown in **Figure 17**. The black bungee (elastic) cord will prevent the back rest from rotating forwards if you stand to shoot.

Carrying the TrophyChair

The TrophyChair is light weight and easily transported. Adjust the rope with the S-hook on it so that there is approximately 4 feet of rope from where the rope is permanently attached to the U-loop, as shown in **Figure 18**. Then position the rope so that it travels across the center of the front edge of the seat, as shown in **Figure 19**. Attach the S-hook around the 1/4" arm rest support rod where it attaches to the U-shaped stand-off tube (either side) as shown in **Figure 20**. Now you're ready to carry the TrophyChair as shown in **Figure 21**. The rope will travel across your chest diagonally, similar to a gun sling.



Fig. 12

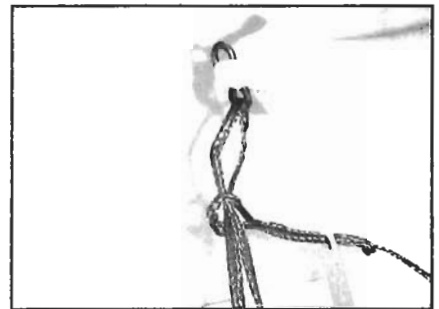


Fig. 13

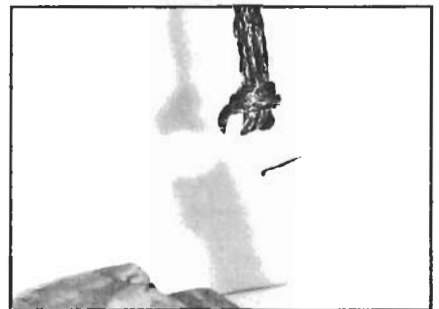


Fig. 14



Fig. 15

Maintenance & Care of Your Summit Trophy Chair

The quality of material and fabrication techniques used in manufacturing the Summit Trophy Chair makes it very durable under normal hunting conditions. However, since all hunting equipment that is exposed to the elements requires some maintenance and care, the following guidelines for care of your Trophy Chair should be used.

If you find the need to leave your Trophy Chair outdoors for a short time, perhaps overnight or during lunch break, do not assume that nothing has changed. When you return always re-inspect its' security. Especially make sure the rope and 1" strap on the Trophy Chair are tight and that nothing has been damaged or changed.

Since the Trophy Chair is constructed primarily of steel, it is very important to assure that any areas where the camouflage finish has been worn or chipped are properly cleaned and re-primed with a quality metal primer to prevent the formation of rust. The finish that is applied during manufacture is very durable and should only need touch-ups in areas of heavy wear or accidental impact.

Should you damage any part of your Trophy Chair, you should contact your nearest authorized Summit dealer or us to obtain the proper corrective action procedure and/or replacement parts.

Unauthorized repairs, modifications, or alterations will void the warranty and could degrade the integrity of your Trophy Chair.

We strongly recommend that you periodically inspect your Trophy Chair for damage. Look for nicks, gouges, cracks, bends, corrosion, etc., and similar defects that can be the result of improper use or accidental damage. For instance, this could occur if someone else used your Trophy Chair without knowledge of its proper use, or if the Trophy Chair were dropped, or hit by a motor vehicle, or subjected to corrosive conditions. Also inspect all ropes and straps for cuts, worn places, abrasion, fraying, discoloration, etc. The Trophy Chair has a high structural integrity by design, material selection and manufacturing technique, but as its' owner only your continued care will assure you trouble-free perfor-

Cut Along Dotted Line

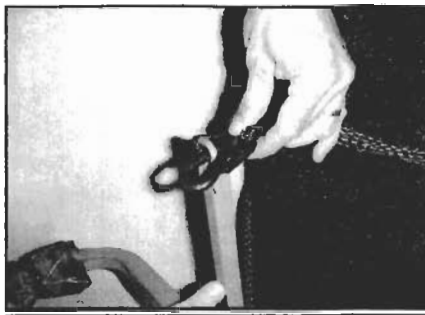


Fig. 16

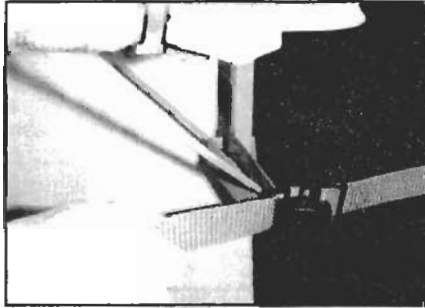


Fig. 17

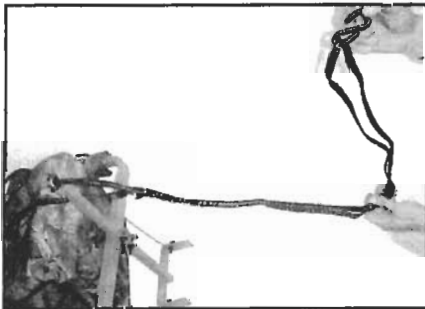


Fig. 18

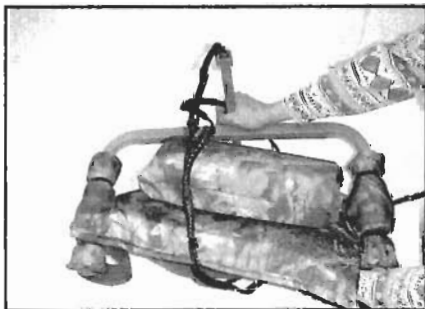


Fig. 19

mance.

NOTE: We recommend that you replace the ropes at least annually or perhaps sooner if necessary.

When the above mentioned guidelines are followed, the Trophy Chair will provide you with years of safe and successful hunting.

Conditions to Avoid

1. Do not use the Trophy Chair during lightning, rain or snow or while taking drugs or using alcohol.

2. **IMPORTANT!!** - Due to the unique design of the Trophy Chair and its' dependency on the tree for support, only attach this product to healthy, actively growing trees. Do not use the Trophy Chair on a crooked, dead, damaged or leaning tree.

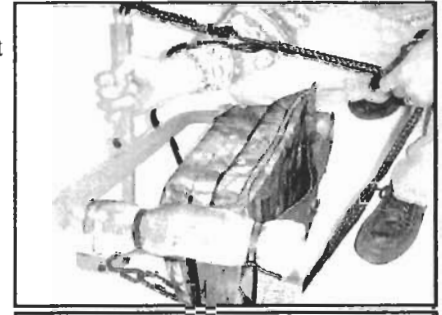


Fig. 20

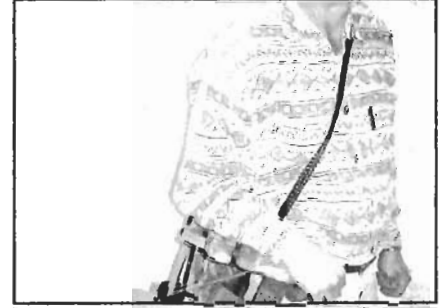


Fig. 21

FAILURE TO ADHERE TO THESE GUIDELINES MAY RESULT IN SERIOUS INJURY OR DEATH.

HUNT TOMORROW...

...USE A SAFETY HARNESS TODAY!

LIMITED WARRANTY

(A) Warranty

Summit Treestands, LLC (Summit) warrants to the original retail purchaser that all products manufactured by it are free from defects in material and manufacture at the time of shipment for sixty (60) months from the date of purchase. Summit will repair or replace any part found defective if the unit claimed to be defective shall be returned to Summit, postage prepaid, within the warranty period.

This warranty shall not apply to any product which has been subjected to misuse; misapplication; neglect (including but not limited to improper maintenance); accident; improper installation; modification (including but not limited to use of unauthorized parts or attachments), adjustment, or repair. THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESS OR IMPLIED (INCLUDING THOSE OF MERCHANTABILITY AND FITNESS OF ANY PRODUCT FOR A PARTICULAR PURPOSE), AND OF ANY OTHER OBLIGATION OR LIABILITY ON THE PART OF THE COMPANY.

(B) Limitation of Liability

It is expressly understood that Summit's liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the repair of the product, as stated above, and Summit will not be liable for any other injury, loss, damage, or expense, whether direct or consequential, including but not limited to loss of use, income, profit, or damage to material, arising in connection with the sale, installation, use of, inability to use, or the repair or replacement of, Summit's products.

Summit reserves the right to make alterations or modifications in its products at any time, which in its opinion, may improve the performance and efficiency of the product. It shall not be obligated to make such alterations or modifications to products already in service.

Please fill out the warranty card below and return to:

SUMMIT TREESTANDS, LLC
715 Summit Drive
Decatur, AL 35601
256-353-0634
www.summitstands.com

Cut Along Dotted Line

Warranty Card for Trophy Chair

Please complete & return within 15 days from date of purchase

Owners Name _____ Street Address _____
 City _____ State _____ ZIP _____ Phone (____) _____
 Date Purchased _____ Purchased From (Dealer Name) _____ Price \$ _____

You heard about us through: _____ Message Advertisement _____ Video _____ Friend _____ Purchased your catalog _____