Instruction Sheet **Endura Models PC44KBC**



Customer Service Dept. 2245 Delany Road Waukegan, IL 60087

Ph: 847/244-1800 • 800/323-4656 Fax: 847/244-1818 • 800/327-1698



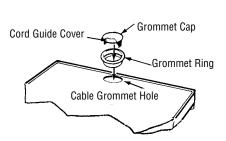
PARTS LIST 4 - Self Tapping Screws (in

- 1 Top Shelf
- 1 Middle Shelves
- 1 Bottom Shelf
- 1 Keyboard Shelf
- 2 Runners
- 4 "L" Brackets
- 1 Power Cord-Surge Protected
- 8 Legs
- 2 Casters
- 2 Casters w/Brake

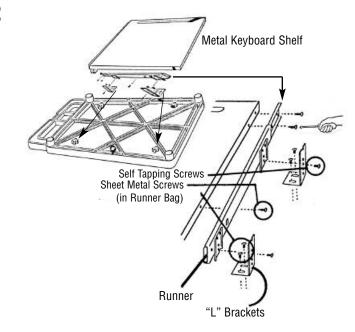
- Runner Pkg.) 6 - 5/8" screws
- 14- Sheet Metal Screws (in Runner Pkg.)
- 1 Cabinet pack assembly

TOOLS REQUIRED:

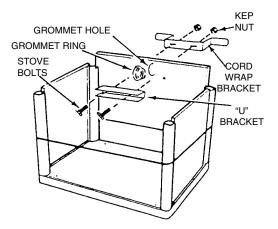
- 1 Rubber Mallet (included)
- 1 Slotted Screwdriver
- 1 Phillips Screwdriver



2

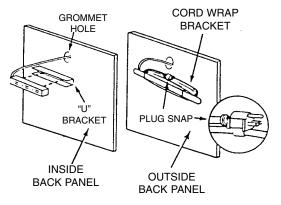


3



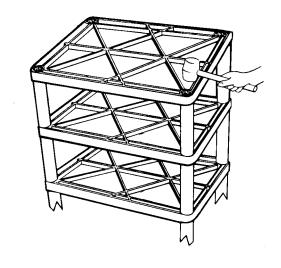
Install the back panel in the same manner as side panels. Insert two stove bolts as illustrated through "U" bracket into back panel and through slots in cord wrap bracket. Align the cord wrap bracket onto stove bolts from the outside of back panel, and secure with two kep nuts.

3

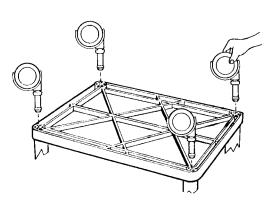


Press 3-outlet power cord into "U" bracket and feed remaining cord through grommet hole and wrap remaining cord around cord wrap bracket. For safety and neat appearance, secure cord plug to cord with plug snap.

4



5



- 1. Install grommet ring into gromet hole on top shelf.
- 2A. To install metal pull-out shelf, first turn workstation middle shelf upside down, locate the four "L" bracket support members as shown in step 1.
- 2B. Secure "L" brackets to "L" bracket support members using two 5/8 sheet metal screws per bracket. Do not fully tighten screws at this time. **Note**: "L" brackets must face each other pointing in towards center of workstation shelf.
- 2C. Next, identify left runner from right runner. This is done by extending runner fully to locate the three holes used to attach to metal shelf. The portion of the runner with holes must face toward front of metal shelf. Turn metal shelf upside down and install runners on each side using three sheet metal screws on each side. **Note**: Remember all assembly is being done upside down. Position assembled shelf and runner between "L" brackets to determine proper spacing of "L" brackets. Carefully remove metal shelf and fully tighten "L" brackets.
- 2D. Use self tapping screws to secure runner to "L" brackets. For maximum clearance use hole on "L" bracket that is farthest away from workstation top shelf.
- 3. Install cabinet pack according to the instructions in the cabinet pack assembly box. Install electric assembly.
- 4. Turn right side up and install upper legs and top shelf with keyboard.
- 5 Install casters into each of the four corners. Important: Make sure casters are fully seated. Turn cart right side up. Your Endura is ready to use.