

# Instruction Sheet

## SCB-30C Serving Cart



Customer Service Dept  
2245 Delany Rd  
Waukegan, IL 60087  
Ph: 847/244-1800 • 800/323-4656  
Fax: 847/244-1818 • 800/327-1698



### PARTS LIST

- |                                 |                           |  |
|---------------------------------|---------------------------|--|
| 1 - Top Shelf                   | 1 - Surge Power Cord      | 2 - Cord Management Ties                         |
| 1 - Middle Shelf                | 2 - 8" Big Wheel          | 1 - Plastic Cord Wrap                            |
| 1 - Bottom Shelf                | 2 - Axle Brackets         | 2 - "E" Clips                                    |
| 2 - Side Panels                 | 2 - Insulator Rings       | 2 - 5/8" Phillips Truss Head Screws (for handle) |
| 1 - Back Panel                  | 2 - 4" Casters            |  |
| 1 - Door Assembly               | 1 - Axle Rod              |  |
| 1 - Left Side of Shelf          | 2 - Washers               |  |
| 1 - Set of Long Legs, 17 3/4"   | 2 - Axle Caps             |  |
| 1 - Set of Short Legs, 6 1/4"   | 2 - Caster Bumpers        |  |
| 1 - "L" Bracket                 | 4 - "U" Clips             |  |
| 6 - Sheet Metal Screws          | 1 - Lock Assembly         |  |
| 8 - 1 3/4" Slotted Black Screws | 1 - Grommet Cap           |  |
|                                 | 3 - Cord Management Clips |  |

**Tools Required:**  
Rubber Mallet  
Screwdriver

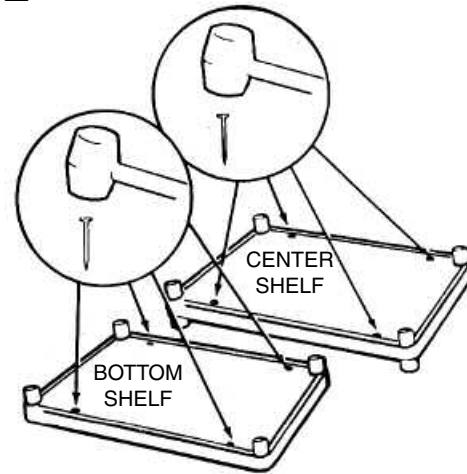
1

### IMPORTANT

The electrical unit should be assembled first.

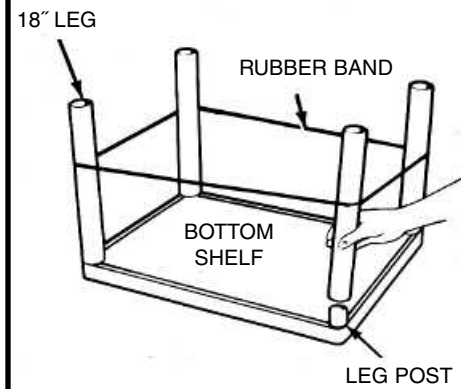
See reverse side for complete instructions on electrical assembly and cable management system.

2



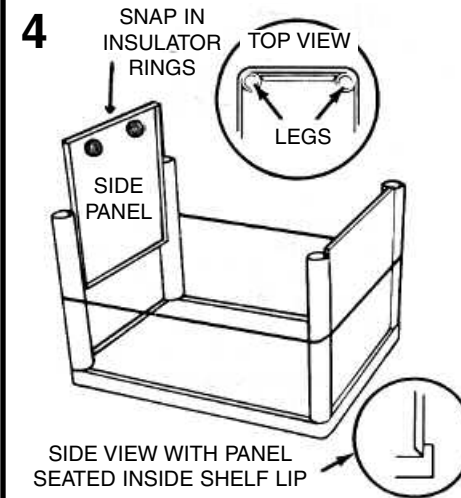
Lay center and bottom shelves on smooth surface. Use furnished nail to punch hole into shelves at points indicated by dimples on shelf.

3



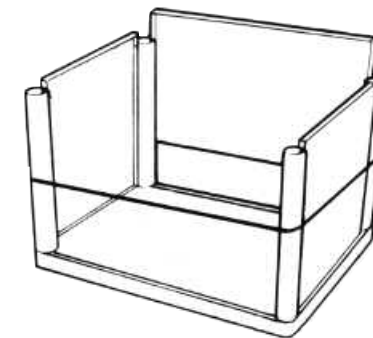
With bottom shelf facing up push all four 18" legs onto leg posts. Using rubber mallet hammer legs firmly into position. Legs must be seated (flush) against the shelf surface. Place rubber band around legs to aid in the assembly of side panels and doors.

4



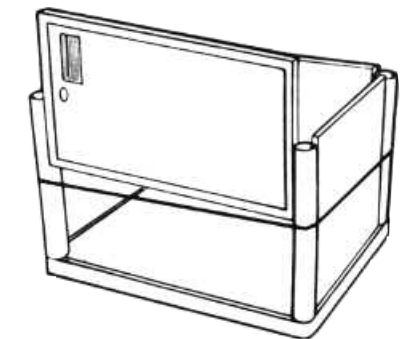
Install the side panels first. Slide panels down between legs until they are nested inside the shelf lip and flush against the shelf surface. Rubber band will hold legs and side panels in place while installing back panel and front door.

5



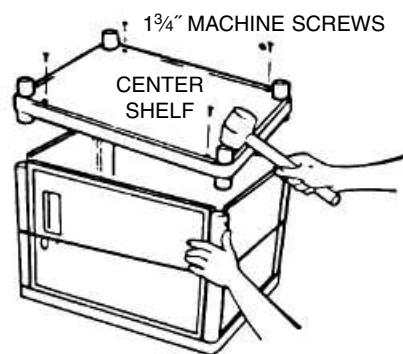
Install the back panel in the same manner.

6



Install door panel same as back panel with door handle at top. Be sure door opens outward and door frame is also placed between legs and nested flush on the shelf floor.

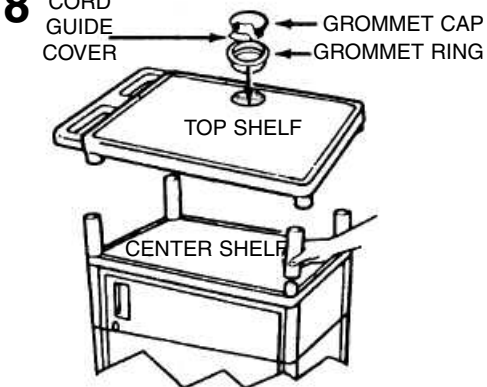
7



Begin seating of center shelf by holding door panel, leg and side panel as illustrated. Gently tap corner post into leg. Repeat on all 4 sides until all posts are partially inserted into legs. Now repeat hammering action more firmly going around to each shelf post and driving the leg posts more securely into the legs.

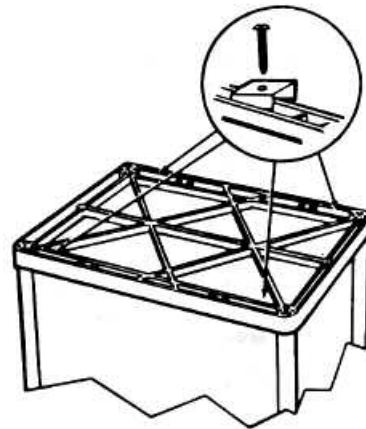
Top of panels and door frame must be nested into the underside of the center shelf lip in the same manner as the bottom shelf. See step 3. After all units are properly "locked" into position, one final round of hammering will seat legs, panels and shelves. Secure with 4 - 1 3/4" machine screws.

8



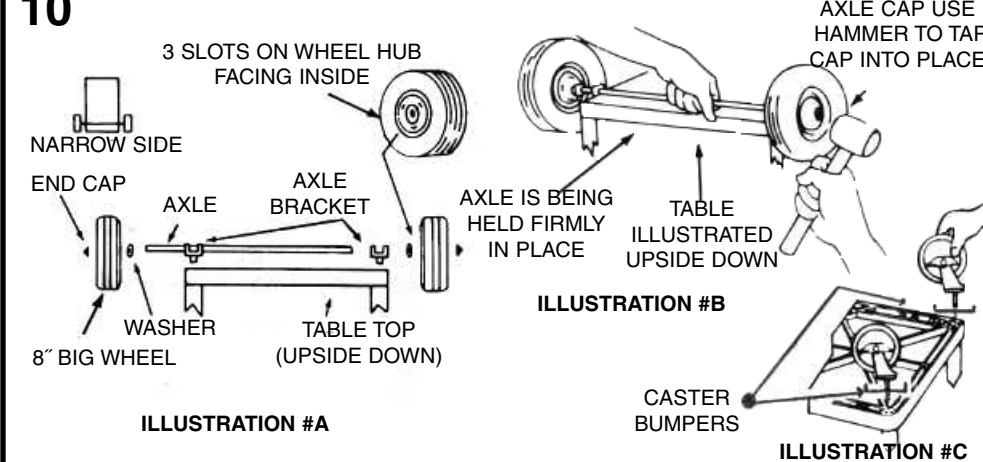
Push remaining 4 legs onto center shelf posts as illustrated. Place top shelf (with handle) onto legs. Grommet holes of side panel must be under handle of top shelf. Insert leg posts into legs of top shelf. Using rubber mallet, firmly hammer top shelf into legs until all four legs are seated against shelf surface. Install grommet ring and grommet cap into top of shelf. Snap off cord guide cover from grommet cap to allow equipment plug to be run through grommet. Insert grommet cap into grommet ring. Remove rubber band.

9



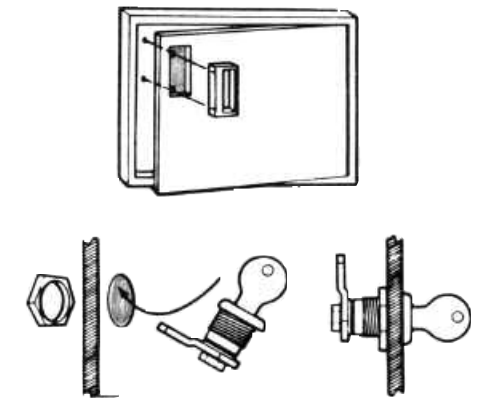
Turn table upside down. Insert and align 4 "U" brackets over pre-punched nail holes in bottom shelf as illustrated. Secure with 4 - 1 3/4" machine screws.

10



The big wheel is to be installed along the most narrow side of the table. (See illus. #A) Install axle brackets as illustrated. Tap one axle cap onto one end of the axle and slide the big wheel onto the axle from the opposite end. Slide one washer onto axle so it rests against the big wheel. Install axle by sliding it through axle brackets so that big wheel is resting against side of bracket. (See illus. #A) Slide washer onto the open side of the axle and then slide the remaining big wheel into place. Tap remaining axle cap onto axle end. (See illus. #B) Push the 2 locking casters firmly into the holes in the front of cart. (See illus. #C) Important: casters must be fully seated. Tap firmly with rubber mallet. The 4" casters should be installed now.

11



Attach door handle with 2 screws as illustrated. Attach door lock by removing securing nut and positioning lock into hole of door from the front side. From the inside of the door secure lock by sliding securing nut over latch bolt and threading nut on lock until tight against door panel. Use pliers to tighten securely. Your Endura Mobile Table is now ready for use.

# Instructions for Electrical Assembly Cable-Track Management System and Cord Wrap

Your mobile equipment table incorporates the Cable-Track cord management system. This exclusive feature manages electrical cords, keeping them safely out of the way. This system includes a 3-outlet, 15 foot surge suppressing electric assembly (UL and CSA listed) which is built into the safety handle. Please review these instructions carefully to maximize the added safety provided by Luxor's Cable-Track cord management system.

## Parts List

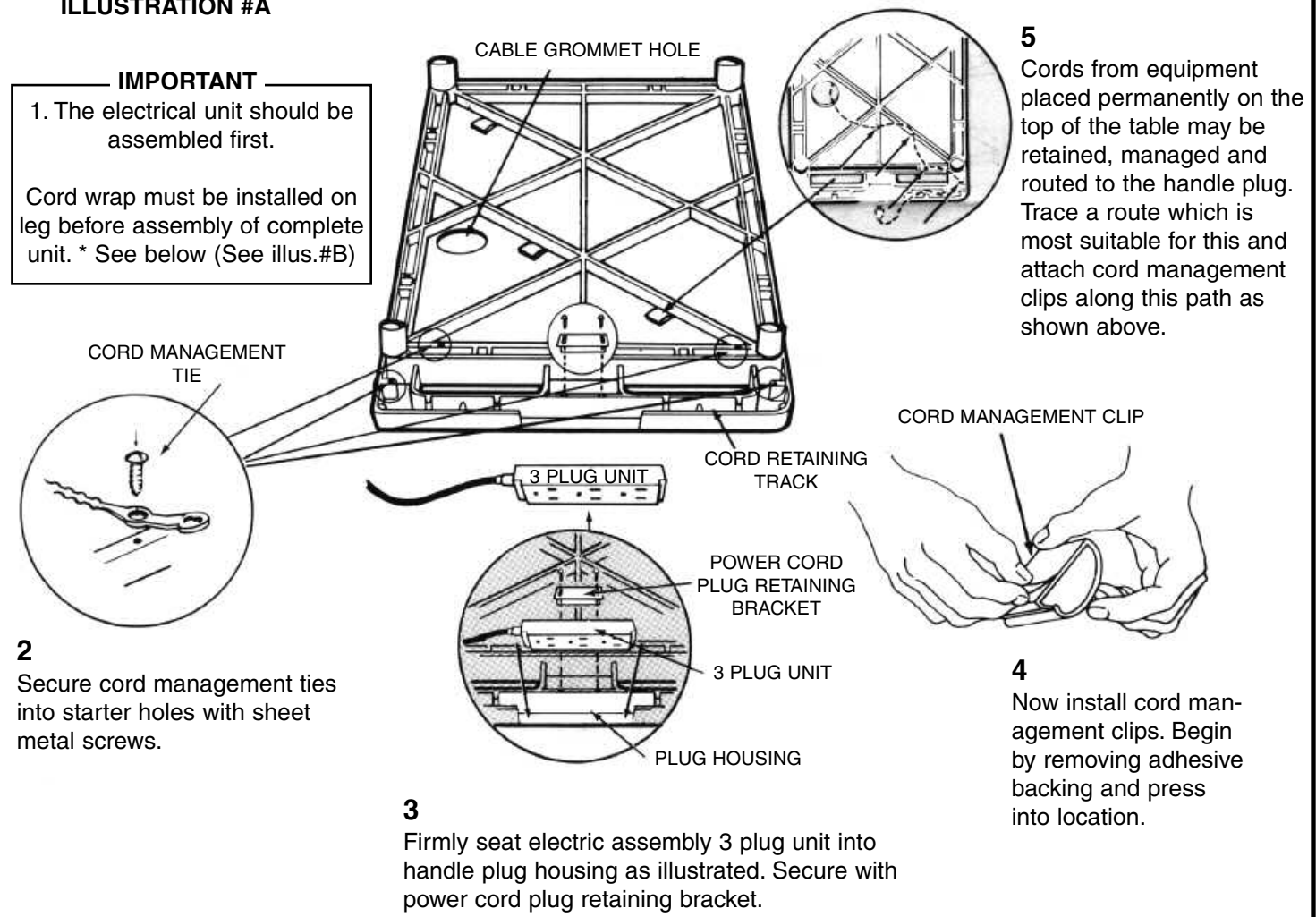
- |                              |                            |
|------------------------------|----------------------------|
| 1-Surge protected power cord | 1-Power cord retainer clip |
| 1-Cord wrap                  | 2-"E" Clips                |
| 3-Cord management ties       | 3-Cord management clips    |
| 4-Sheet metal screws         |                            |

### ILLUSTRATION #A

#### IMPORTANT

1. The electrical unit should be assembled first.

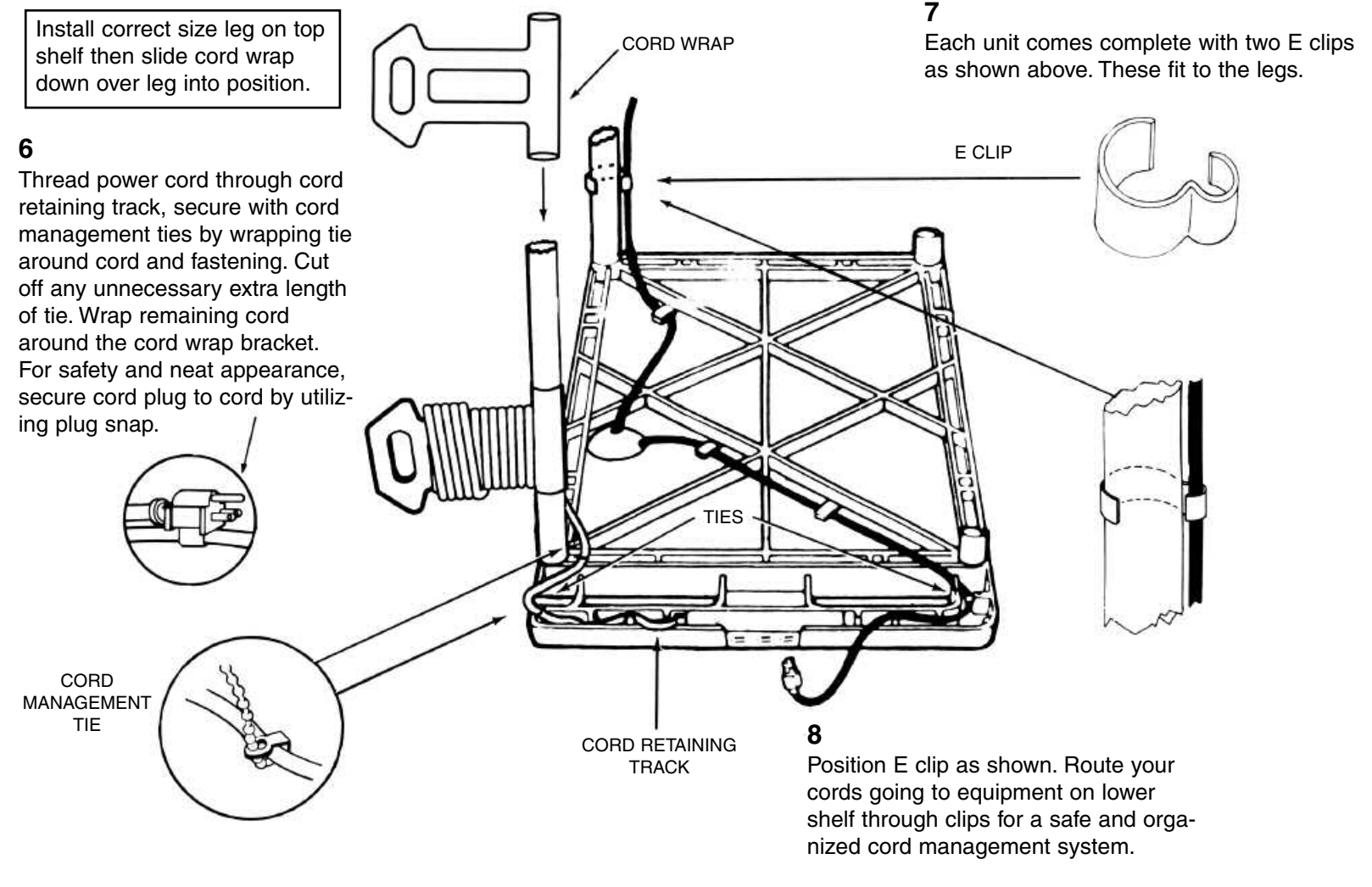
Cord wrap must be installed on leg before assembly of complete unit. \* See below (See illus.#B)



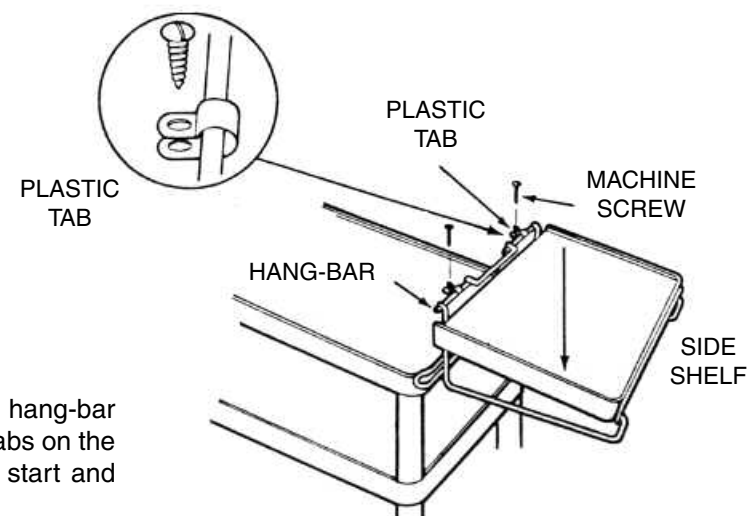
### ILLUSTRATION

Install correct size leg on top shelf then slide cord wrap down over leg into position.

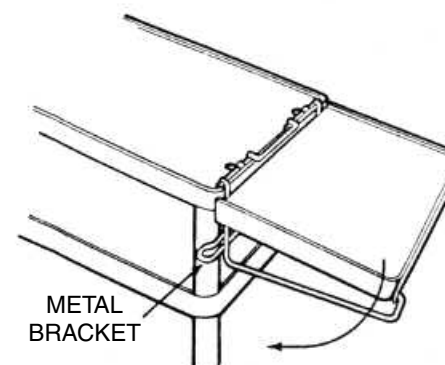
**6** Thread power cord through cord retaining track, secure with cord management ties by wrapping tie around cord and fastening. Cut off any unnecessary extra length of tie. Wrap remaining cord around the cord wrap bracket. For safety and neat appearance, secure cord plug to cord by utilizing plug snap.



## SCB-30C Side Shelf Assembly



**1.** Position side shelf over rim of table and push metal hang-bar onto rim until it is in position. Position the 2 plastic tabs on the cart shelf as illustrated. Tap screws with mallet to start and screw into place 2 machine screws.



**2.** Side shelf will be in final position when shelf is pushed down and the metal bracket snaps into place on cart leg.

### CAUTION

This side shelf is intended to support light weight materials only. No equipment or heavy supplies should be placed on the shelf. It is recommended that all material be removed from the side shelf before moving the cart. Failure to use as recommended may create a safety hazard.