

- 1. Separate and identify parts using diagram.
- 2. Attach back uprights to base using hex head screws. **Do not tighten**. A loose fit is required for now.
- 3. Lay assembled parts on a flat surface so upright is on flat surface and base is facing up in the air.
- 4. Special attention must be given to this area of assembly. Take top shelf and lay on upright. (Shelves can be attached to uprights at any height you desire, but for most general applications we recommend shelf placement at the height shown in the diagram. Attach shelf to upright using 1" black screws. You must make sure shelf is fully seated against upright. Take remaining shelf and attach the same way. Again you must make sure shelf is fully seated against upright.

ASSEMBLY

- 5. Take both remaining uprights and attach to base but do not tighten. A loose fit is required for now.
- 6. Align shelf to same hole locations as first upright. Attach using black screws. Make sure shelves are fully seated against uprights. Note: Be sure you use the same hole locations on all uprights. After all shelves have been fully seated, and you are sure the same hole locations have been used on all uprights. Then fully tighten uprights to base using allen wrench.
- 7. Install casters with brake in front. Casters must be fully seated. To do so a 9/16" wrench may be needed. Put unit up on casters.
- 8. Use a rubber mallet to install bullet caps into base and logo caps into uprights.

OPTIONAL ELECTRIC ASSEMBLY

Take U bracket and install where you desire using two black screws. Insert suppressing power cord into U bracket. Assembly is now complete.

