

Instruction Sheet

Model TVW44i, TVW48i, TVW54i



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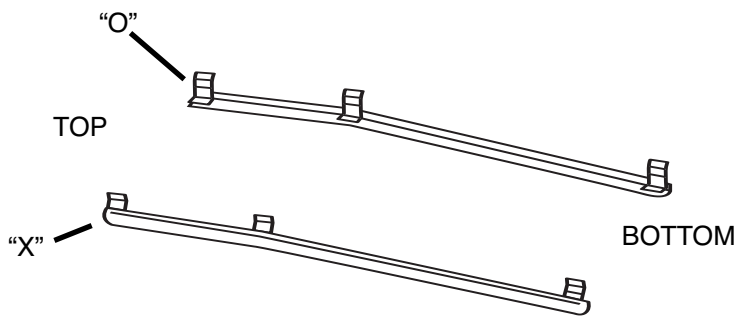
TVW44i, TVW48i, TVW54i

PARTS LIST TVW44i

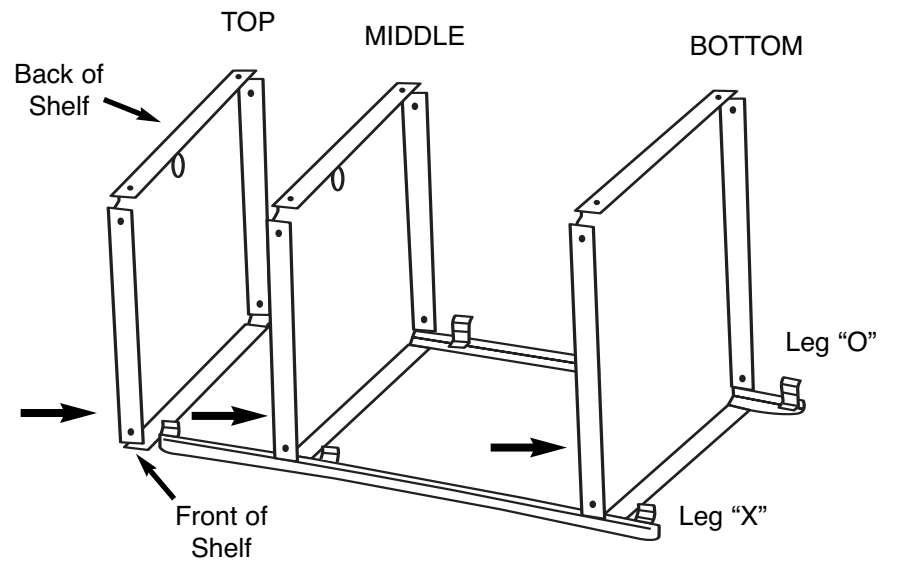
- 1 Top shelf with decal (32" x 22")
- 1 Middle shelf (32" x 22")
- 1 Bottom shelf (32" x 27")
- 2 Legs (Labeled "O")
- 2 Legs (Labeled "X")
- 24 8mm bolts
- 24 Lock nuts
- 24 Washers
- 2 4" Casters with brakes
- 2 4" Casters without brakes
- 1 15' Power cord
- 1 Electrical bracket
- 2 Nuts and bolts

TOOLS REQUIRED FOR ASSEMBLY

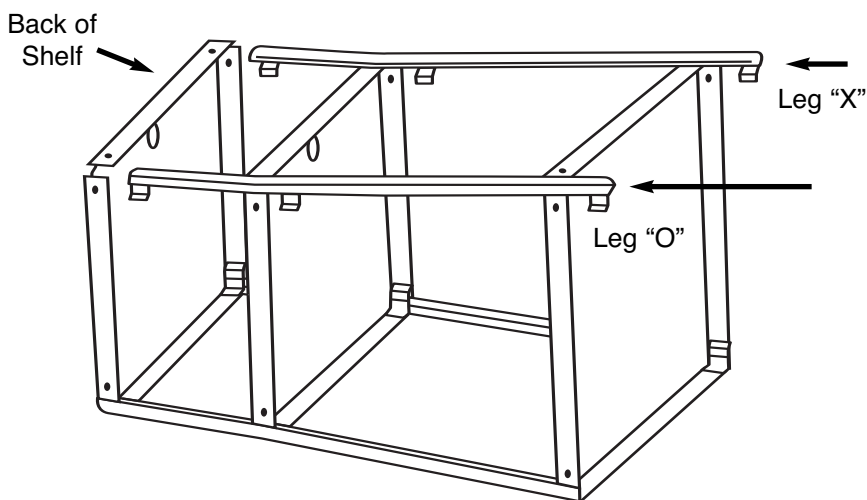
- Hex wrench
- Adjustable wrench / pliers
- Rubber mallet



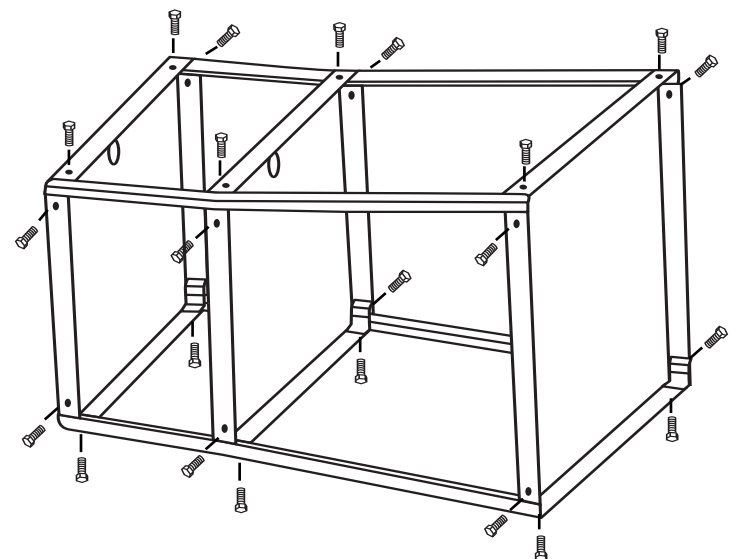
1
Lay front legs (labeled "O" and "X") on the floor with the brackets facing upward and inward as illustrated. Note: legs, when placed on the floor should bend upward, off the floor at their top end and the width of the unit should remain constant all the way to the top.



2
Slide each shelf over the brackets of the legs. The largest shelf is the bottom. The top shelf has the decals on it and should face down during assembly. Be sure the grommet hole on the middle shelf is in the same position as the top shelf.



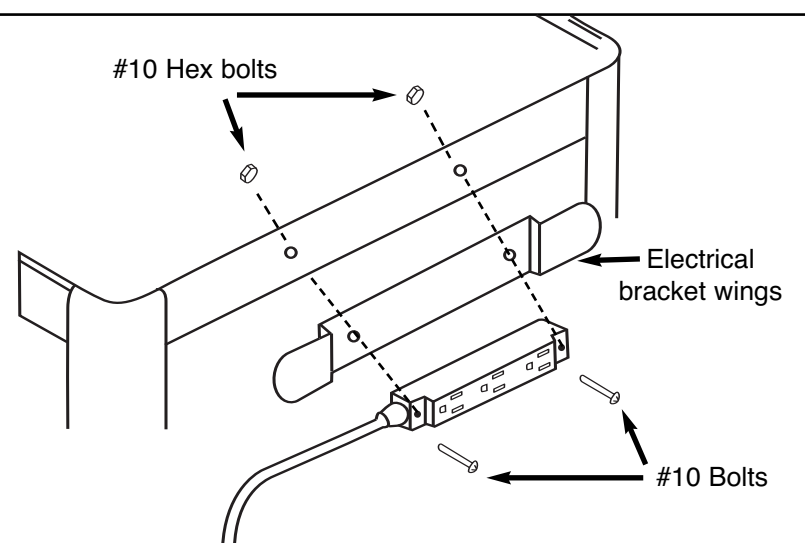
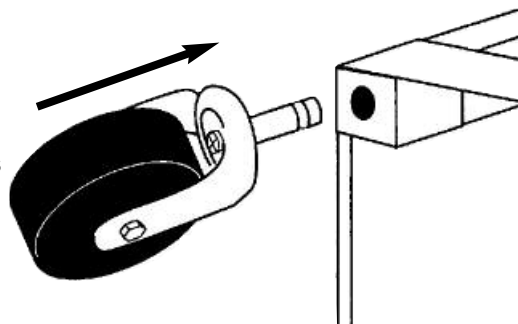
3
Slide the two remaining legs onto the shelves as illustrated. Make sure that the brackets are inside the shelves.



4
Secure all shelves to the legs with supplied hex bolts and nuts as illustrated. Nuts should be on the inside of the unit. **ONLY HAND TIGHTEN BOLTS AND NUTS AT THIS TIME.**

5
It is very important that the next step be performed on a level surface in order to have the unit properly aligned. Stand unit upright on a level surface. Gently rock unit back and forth to realign and level the unit. **TIGHTEN ALL NUTS AND BOLTS WITH WRENCHES AT THIS TIME.** Unit should now be properly aligned and level. If unit is not level at this time, repeat the above steps before proceeding to step 6.

6
Lay unit on its back (decal on top shelf should be facing up) and insert casters with brakes into corner holes in the bottom of the unit. Insert the other casters into remaining holes of unit.



Electrical bracket assembly

Attach electrical bracket with power cord to any side of top shelf with two nuts and bolts supplied. Tighten nuts and bolts securely. Wrap remaining cord around outside wings of the bracket.