



www.midwestrake.com P.O. Box 1674, Warsaw IN 46581 - 1674 1605 West Center Street, Warsaw, IN 46580 Phone: 800-815-RAKE (7253) 574-267-7875 Fax: 574-267-8508 Assembly Instructions:

1. Locate holes in the larger frame bars of the middle shelf. This is the underside. Attach one of the welded side brackets to the middle shelf with the shaped washer and screw. The shaped washer goes between the shelf and leg. Insert screw into the predrilled hole from the outside, through the leg, shaped washer and into the shelf. Repeat attachment other three legs. This will now be called the middle shelf assembly.

2. Locate holes in the larger frame bars of the top shelf. This is the underside. Place brackets of top shelf over the top of the legs. Press fit together. Gently tap with rubber mallet if necessary. Attach with screws, one into the opening at the top of each corner.

3. Locate holes in the larger frame bars of the bottom shelf. This is the underside. Place bottom shelf on the floor with the holes near the floor. Firmly seat the middle shelf assembly into the sockets on the top of the bottom shelf. Tap gently with rubber mallet if necessary. Turn unit upside down so top shelf is flush with floor.

4. Using the provided wrench, screw casters into the caster sockets. Turn right side up.

5. Press plastic inserts into top corners to finish.