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## WTM1E, WTM5E, WTM8E & WTM9E WTM1HE, WTM5HE, WTM8HE & WTM9HE

Tools Required: Rubber Mallet OR Hammer & Block Of Wood,  
Phillips Screwdriver, 1/2" Wrench

### Parts List WTM1E / WTM1HE:

- (1) Top shelf with handle & 4 bosses
- (1) Bottom Shelf with caster inserts and leg cutout
- (1) Electrical Assembly
- (4) 25" Legs
- (2) Rails with leg clamps
- (1) Keyboard Tray
- (2) 4" Swivel casters with brake
- (2) 4" swivel casters
- WTM1HE ONLY - 12" x 18" Shelf with (4)-5/16 x 1" Hex Bolts, Washers & Lock Nuts



WTM1HE (WTM1E has no small lower side shelf)

### Steps Detailed Opposite Side

#### ***If You Have A WTM1E:***

1. Follow **CASTER** Instructions
2. Follow **LEG** Instructions
3. Follow **KEYBOARD TRAY** Instructions
4. Follow **TOP SHELF** instructions

#### ***If You Have A WTM1HE:***

1. Follow **SHELF ATTACHMENT** Instructions
2. Follow **CASTER** Instructions
3. Follow **LEG** Instructions
4. Follow **KEYBOARD TRAY** Instructions
5. Follow **TOP SHELF** instructions

### Parts List WTM5E / WTM5HE:

- (1) Top shelf with handle & 4 bosses
- (1) Middle shelf with 8 leg bosses
- (1) Bottom Shelf with caster inserts and four bosses
- (1) Electrical Assembly
- (8) 16" Legs
- (2) Rails with leg clamps
- (1) Keyboard Tray
- (2) 4" Swivel casters with brake
- (2) 4" swivel casters
- WTM5HE ONLY - 12" x 18" Shelf with (4)-5/16 x 1" Hex Bolts, Washers & Lock Nuts



WTM5HE (WTM5E has no small lower side shelf)

#### ***If You Have A WTM5E:***

1. Follow **CASTER** Instructions
2. Follow **LEG** Instructions
3. Follow **MIDDLE SHELF** Instructions
4. Follow **LEG** Instructions
5. Follow **KEYBOARD TRAY** Instructions
6. Follow **TOP SHELF** instructions

#### ***If You Have A WTM5HE:***

1. Follow **SHELF ATTACHMENT** Instructions
2. Follow **CASTER** Instructions
3. Follow **LEG** Instructions
4. Follow **MIDDLE SHELF** Instructions
5. Follow **LEG** Instructions
6. Follow **KEYBOARD TRAY** Instructions
7. Follow **TOP SHELF** instructions

### Parts List WTM8E / WTM8HE:

- (1) Top shelf with handle & 4 bosses
- (1) Middle shelf with 8 leg bosses
- (1) Bottom Shelf with caster inserts and leg cutout
- (1) Electrical Assembly
- (8) Legs
- (2) Rails with leg clamps
- (1) Keyboard Tray
- (2) 4" Swivel casters with brake
- (2) 4" swivel casters
- WTM8HE ONLY - 12" x 18" Shelf with (4)-5/16 x 1" Hex Bolts, Washers & Lock Nuts



WTM8E (WTM8HE has the small lower side shelf)

#### ***If You Have A WTM8E:***

1. Follow **CASTER** Instructions
2. Follow **LEG** Instructions
3. Follow **MIDDLE SHELF** Instructions
4. Follow **LEG** Instructions
5. Follow **KEYBOARD TRAY** Instructions
6. Follow **TOP SHELF** instructions

#### ***If You Have A WTM8HE:***

1. Follow **SHELF ATTACHMENT** Instructions
2. Follow **CASTER** Instructions
3. Follow **LEG** Instructions
4. Follow **KEYBOARD TRAY** Instructions
5. Follow **MIDDLE SHELF** Instructions
6. Follow **LEG** Instructions
7. Follow **TOP SHELF** instructions

### Parts List WTM9E / WTM9HE:

- (1) Top shelf with handle & 4 bosses
- (1) Bottom Shelf with caster inserts and four bosses
- (1) Electrical Assembly
- (4) 25" Legs
- (2) Rails with leg clamps
- (1) Keyboard Tray
- (2) 4" Swivel casters with brake
- (2) 4" swivel casters
- WTM9HE ONLY - 12" x 18" Shelf with (4)-5/16 x 1" Hex Bolts, Washers & Lock Nuts



WTM9E (WTM9HE has the small lower side shelf)

#### ***If You Have A WTM9E:***

1. Follow **CASTER** Instructions
2. Follow **LEG** Instructions
3. Follow **KEYBOARD TRAY** Instructions
4. Follow **TOP SHELF** instructions

#### ***If You Have A WTM9HE:***

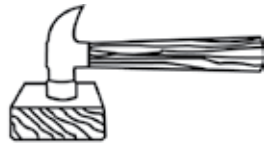
1. Follow **SHELF ATTACHMENT** Instructions
2. Follow **CASTER** Instructions
3. Follow **LEG** Instructions
4. Follow **KEYBOARD TRAY** Instructions
5. Follow **TOP SHELF** instructions

**\*\*\* Final Step For all - Attach Electrical Assembly To Molded Bracket As Shown In Packaged Instructions**

Required Tools  
(not included)



Rubber Mallet

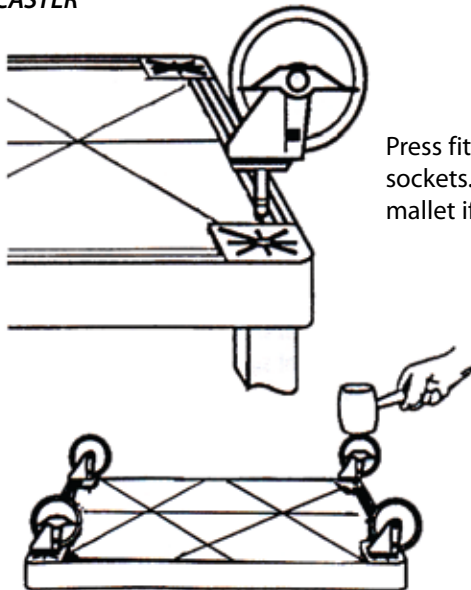


Optional: metal hammer with  
block of wood to cushion impact.

### **SHELF ATTACHMENT**



### **CASTER**



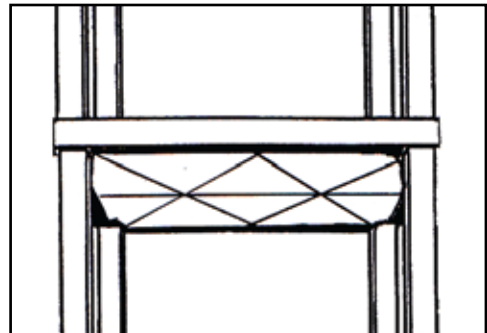
Press fit casters into caster  
sockets. Tap gently with  
mallet if necessary.

### **LEG (Onto Bottom OR Middle Shelf)**



(Bottom) Turn over  
shelf (shelves).  
(Any) Press fit legs  
over bosses. Gently  
tap with mallet if  
necessary.

### **MIDDLE SHELF (If ordered)**



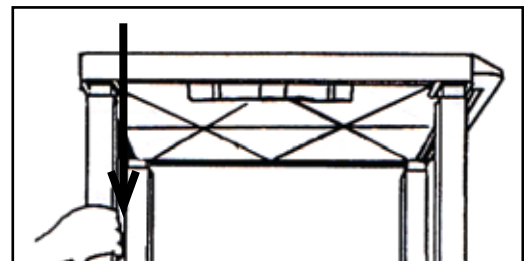
Middle shelves have 8 bosses. Place the bosses on  
the underside (ribbed) into the top of the lower legs.  
Press fit first and tap with mallet if necessary

### **KEYBOARD TRAY**



Follow instructions included in Keyboard tray package

### **TOP SHELF**



Press fit into the top of the final set of legs.  
Tap gently with mallet if necessary to fully  
seat.

**\*\*\* Final Step For all - Attach Electrical Assembly To  
Molded Bracket As Shown In Packaged Instructions**