



Parts List For: WTV54E

- (1) Top Shelf (with handle)
- (1) Middle Shelf (w/ 8 leg bosses)
- (1) Bottom Shelf (w/caster inserts)
- (4) 25-5/16" Legs
- (4) 20-5/16" Legs
- (3) Cable Management Clips
- (2) 4" Swivel Casters with Brakes
- (2) 4" Swivel Casters

Parts List For: WTV54BE

- Same as above except substitute*
- (2) 8" Heavy duty Wheels
 - for (2) 4" Swivel Casters
 - (2) Custom Hub Caps
 - (1) Metal Axle
 - (2) Metal Axle Push Caps
 - (2) Big Wheel Stems

Parts List For: WTV48E

- (1) Top Shelf (with handle)
- (1) Middle Shelf (w/ 8 leg bosses)
- (1) Bottom Shelf (w/caster inserts)
- (4) 19-5/16" Legs
- (4) 20-5/16" Legs
- (3) Cable Management Clips
- (2) 4" Swivel Casters with Brakes
- (2) 4" Swivel Casters

Parts List For: WTV48BE

- Same as above except substitute*
- (2) 8" Heavy duty Wheels
 - for (2) 4" Swivel Casters
 - (2) Custom Hub Caps
 - (1) Metal Axle
 - (2) Metal Axle Push Caps
 - (2) Big Wheel Stems

Parts List For: WTV42E

- (1) Top Shelf (with handle)
- (1) Middle Shelf (w/ 8 leg bosses)
- (1) Bottom Shelf (w/caster inserts)
- (4) 13-5/16" Legs
- (4) 20-5/16" Legs
- (3) Cable Management Clips
- (2) 4" Swivel Casters with Brakes
- (2) 4" Swivel Casters

Parts List For: WTV42BE

- Same as above except substitute*
- (2) 8" Heavy duty Wheels
 - for (2) 4" Swivel Casters
 - (2) Custom Hub Caps
 - (1) Metal Axle
 - (2) Metal Axle Push Caps
 - (2) Big Wheel Stems

Parts List For: WTV34E

- (1) Top Shelf (with handle)
- (1) Bottom Shelf (w/caster inserts)
- (4) 25-5/16" Legs
- (3) Cable Management Clips
- (2) 4" Swivel Casters with Brakes
- (2) 4" Swivel Casters

Parts List For: WTV34BE

- Same as above except substitute*
- (2) 8" Heavy duty Wheels
 - for (2) 4" Swivel Casters
 - (2) Custom Hub Caps
 - (1) Metal Axle
 - (2) Metal Axle Push Caps
 - (2) Big Wheel Stems

Parts List For: WTV28E

- (1) Top Shelf (with handle)
- (1) Bottom Shelf (w/caster inserts)
- (4) 19-5/16" Legs
- (3) Cable Management Clips
- (2) 4" Swivel Casters with Brakes
- (2) 4" Swivel Casters

Parts List For: WTV28BE

- Same as above except substitute*
- (2) 8" Heavy duty Wheels
 - for (2) 4" Swivel Casters
 - (2) Custom Hub Caps
 - (1) Metal Axle
 - (2) Metal Axle Push Caps
 - (2) Big Wheel Stems

Parts List For: WTV17E

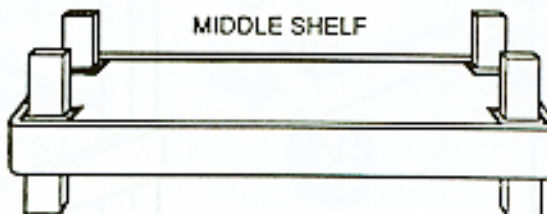
- (1) Top Shelf (with handle)
- (1) Bottom Shelf (w/caster inserts)
- (4) 13-5/16" Legs
- (3) Cable Management Clips
- (2) 4" Swivel Casters with Brakes
- (2) 4" Swivel Casters

Note: The parts of your Tuffy Table were engineered for a tight fit and permanent assembly. Disassembly is discouraged. Shelves may have a slight bow. This bow is designed into the mold to create a tighter fit and will straighten after assembly.

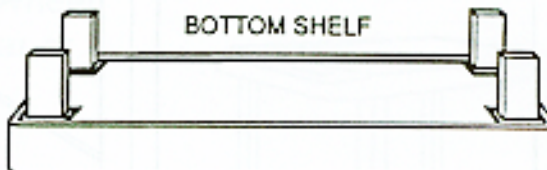
TOP SHELF



MIDDLE SHELF



BOTTOM SHELF



IMPORTANT!

*FOR YOUR CONVENIENCE...
The **ELECTRICAL ASSEMBLY** should be attached to the top shelf **BEFORE** beginning the regular assembly of your Tuffy Video Table.*

*Turn the top shelf, bottom side up, and follow the instructions found in the sealed **ELECTRICAL ASSEMBLY** packet.*

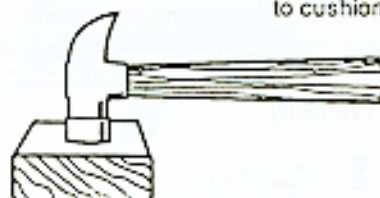
*If you ordered your Tuffy Table without an **ELECTRICAL ASSEMBLY**, proceed with regular assembly of table.*

Tools required

Rubber mallet



(Optional metal hammer with block of wood to cushion impact)



1. Separate legs by length. When assembling three shelf tables, the four (4) legs between the bottom and middle shelves are 20-5/16" long.



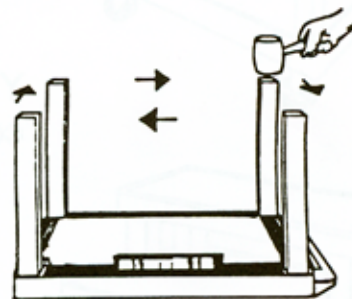
2. Lay top shelf face down on a flat, firm surface — preferably a non-carpeted concrete floor.



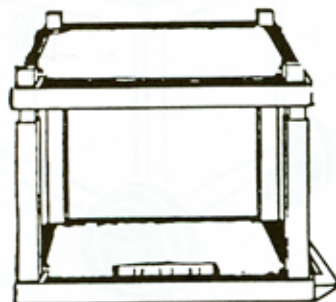
3. By hand, firmly push the proper size legs that fit between the top shelf and the middle shelf into place on leg bosses.



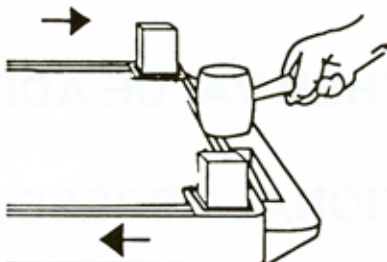
4. Use the rubber mallet (or optional metal hammer with wood block) to firmly seat legs into leg encapsulation cavities of the top shelf, rotating around table in stages to avoid damaging shelf or legs.



5. Set middle shelf onto legs from the top shelf and set legs onto the leg encapsulation cavities by hand.



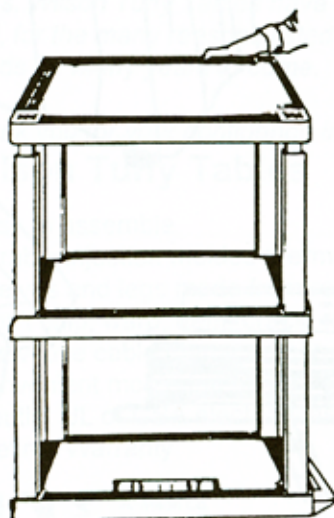
6. Use the rubber mallet to firmly seat shelf onto legs - rotating around the table in stages to avoid damaging shelf or legs.



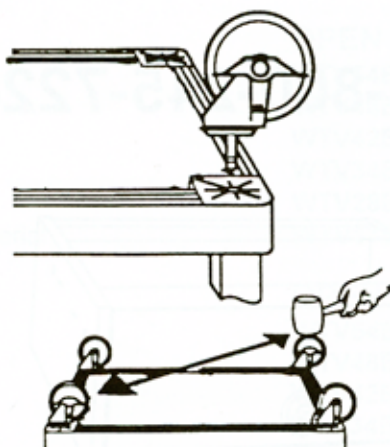
7. Now position the legs (20 5/16) that fit between middle and bottom shelves into place by hand. Use the rubber mallet to firmly seat into shelf - rotating around the table in stages to avoid damage.



8. Position bottom shelf leg bosses onto legs by hand. Then, using rubber mallet, proceed to firmly seat legs into encapsulation cavities of bottom shelf by rotating in stages around the table until all legs are fully seated.



9. Pound casters into caster sockets on under side of bottom shelf with rubber mallet.



10. For Big Wheel Models Only: When assembling a Big Wheel model, it is important to install the Big Wheel assembly on the same end of the table where the handle (on the top shelf) is found. Insert big wheel stems into molded caster sockets. Slide metal axle through stem openings. Afix one wheel on one end of axle. Secure by tapping push cap over axle with rubber mallet. Snap custom hubcap into place. Repeat for other side. Insert two locking casters to front side of shelf.

