MAKE SURE YOUR PRUSSIC HITCH LOOKS LIKE THIS PICTURE BEFORE USING!

DO NOT USE unless your prussic hitch has 6 (six) loops!
DO NOT USE unless your prussic hitch has a 2” long tail (minimum) beyond the knot end!

Pull on the knot end of the prussic hitch and make sure it locks to the safety rope. DO NOT USE your harness unless your prussic hitch looks like the one pictured here. In addition, MAKE SURE the hitch locks to the safety rope when you pull on the knot end.

The Summit Treestand, LLC safety line has the ability to adjust tether length while attached to the tree. NEVER exceed 24 inches of total tether length (Safety rope and tether strap combined). The prussic hitch slides along the safety rope until loaded, at which point it locks securely into place.

**WHEN TO REPLACE YOUR SAFETY ROPE:**

- The safety rope has been subjected to sever shock loading.
- The safety rope has been subjected to the kind of overload for which it was not designed, such as towing a vehicle.
- The Safety rope shows signs of fraying from substantial use.
- The Safety rope was used in preventing a fall.

If you have any questions about this harness or its use, please call or e-mail us!
(256) 353-0634       www.summitstands.com
READ ME FIRST!!

Please read carefully BEFORE using your new Summit Seat-O-The-Pants Harness, FastBack Harness, Supreme X6 Harness.

Congratulations! You have purchased the finest commercially available hunting harness on the market today. Summit Harnesses are designed and built to provide years of trouble-free, successful hunting with a minimum of maintenance and care. They are certified to meet the requirements of the Treestand Manufacturers Association (TMA) Standards. This booklet is provided to you to outline the recommended use, care and maintenance of your Summit Safety Harness.

• YOU MUST FULLY READ, UNDERSTAND AND FOLLOW THESE INSTRUCTIONS!

• WEIGHT LIMIT: 300 LBS.

• BEFORE USING ANY TREESTAND, BE SURE YOU MAINTAIN FULL BODY SAFETY HARNESS ATTACHMENT TO THE TREE AT ALL TIMES AFTER LEAVING THE GROUND!!!

• DO NOT USE THIS OR ANY OTHER TREESTAND IF YOU HAVE BEEN USING DRUGS OR ALCOHOL OR ARE PHYSICALLY IMPAIRED IN ANY WAY!

• FOR YOUR SAFETY, DO NOT USE ANY TREESTAND DURING STORMS, WHEN TREES ARE WET OR ICY, OR ON TREES THAT ARE LEANING OR THAT APPEAR DEAD OR DISEASED!

• DO NOT USE ANY TREESTAND IF YOU HAVE NOT FOLLOWED THE MANUFACTURERS CARE AND MAINTENANCE GUIDELINES!

• NEVER ALLOW THE SAFETY HARNESS TETHER TO GET UNDER OR AROUND YOUR NECK!

• IT IS IMPORTANT THAT YOU REMEMBER TO BE PREPARED IF YOU HAPPEN TO FALL AND EMPLOY YOUR SAFETY HARNESS WHILE IN A TREESTAND. STAY CALM AND DO NOT PANIC. YOU MUST BE PREPARED TO RECOVER FROM YOUR FALL BY EITHER CLIMBING BACK ONTO YOUR TREESTAND OR BACK ONTO YOUR CLIMBING STICKS. A SUMMIT TREE DESCENDER, SUSPENSION RELIEF STRAP OR A SCREW-IN STEP WILL LET YOU RELIEVE YOUR BODY WEIGHT OFF THE HARNESS. IF YOU HAVE TO HANG IN THE TREE BEFORE HELP ARRIVES, YOU MUST EXERCISE YOUR LEGS BY USING A SUSPENSION RELIEF STRAP OR BY PUSHING OFF FROM THE TREE.

• DO NOT USE ANY TREESTAND UNLESS YOU ARE IN GOOD PHYSICAL SHAPE. THE ABILITY TO DO SEVERAL PUSH-UPS, CHIN-UPS, SIT-UPS, ETC. IS REQUIRED FOR YOUR SAFETY!

• ALWAYS USE A HAUL LINE TO RAISE AND LOWER UNLOADED FIREARMS AND BOWS!

• NEVER CLIMB WITH ANYTHING IN YOUR HANDS OR ON YOUR BACK - USE A HAUL LINE!

• PRACTICE USING YOUR TREESTAND AND SAFETY HARNESS AT A LOW LEVEL (5 FEET) UNTIL YOU MASTER ITS USE.

• BE WELL RESTED AND NEVER GET IN A HURRY. HURRYING CAUSES ACCIDENTS!!

• IF YOU LOAN OR SELL THIS TREESTAND, IT IS YOUR RESPONSIBILITY TO FURNISH THE BUYER A COPY OF THESE INSTRUCTIONS AND THE VIDEO THAT CAME WITH THE TREESTAND. MAKE SURE THEY WATCH THE VIDEO AND READ / UNDERSTAND THE INSTRUCTIONS!

• FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE SERIOUS INJURY OR DEATH!!

WARNING FOR CUB HARNESS USERS!!

If you purchased the Fastback Cub harness, you MUST to read this warning section!

• THE CUB HARNESS IS NOT A TOY!
• THE CUB HARNESS SHOULD BE THOROUGHLY INSPECTED EVERY TIME IT IS USED.
• THE HARNESS INSTRUCTIONS MUST BE READ AND UNDERSTOOD FULLY.
• THE CUB HARNESS SHOULD NEVER BE USED WITHOUT ADULT SUPERVISION!
• THE CUB HARNESS IS DESIGNED FOR TREESTAND USE AND SHOULD NEVER BE USED FOR ANY OTHER APPLICATION.
• IT IS IMPORTANT FOR THE ADULT AND YOUTH TO LEARN HOW TO USE THE CUB HARNESS PROPERLY.
• THE CUB HARNESS WILL NOT COME WITH THE STANDARD SAFETY LINE, IT WILL HAVE THE SOP CLIMBING SYSTEM. THE CLIMBING SYSTEM WILL ALLOW THE YOUTH TO ALWAYS BE ATTACHED TO THE HARNESS. THE INSTRUCTIONS FOR THE SOP CLIMBING SYSTEM ARE INCLUDED IN THE PACKAGE.

Warning!
1. Always check to make sure leg straps are secure around legs and buckled before climbing the tree!!!
2. Be sure tether strap is attached to safety rope!!
3. Never allow the tether strap to get under or around your neck as shown in Figure 1.
4. If wearing harness under hunting clothes, make sure your hunting clothes are not tight around your neck. The harness will ship up if you fall as shown in Figure 2.
5. Always check harness webbing and hardware before every use for any damaged or worn stitching, webbing or hardware. If you find a problem, DO NOT use the harness until the problem has been resolved by Summit Treestands, LLC.

WARNING: If you fall, you must replace the harness by contacting Summit Treestands, LLC.
Part 2. Attaching the Safety Rope to the Tree.

**WARNING!** This harness has been designed to be used only as a safety device for hunting from elevated tree stands and ladders. Any other use is PROHIBITED!

**Harness Packaging:**
If you purchased the SOP Original, remove your harness from the pouch. The SOP FastBack and Supreme X6 will not have a pouch. The Cub harness comes with a 30” long safety rope.

The harness packaging contains one (1) harness, one (1) Safety Rope with Prussic hitch attached, one (1) locking clip, one (1) lineman’s clip, instructions and DVD.

**Section 1 - Harness Instructions:**

If you purchased the SOP Original, put everything back in the pouch except for the leg straps. Put the black tether strap in the pouch last, on top of the rest. This will be the strap you will pull out when you remove the harness from the pouch. If you have the SOP FastBack, always pick the harness up by the black tether strap to keep it tangle free.

**Part 1. Putting on the Harness:**

**Step 1.** If you have the SOP Supreme, simply put the harness on like a jacket. If you have the FastBack, pick the harness up by the tether and examine the D-Rings on the side of the belt. These D-Rings should be facing out on both sides. Slip your arms through the shoulder straps.

**Step 2.** For all SOP harnesses - buckle the main belt around your waist. Thread the buckle as shown in Figure 3 - Steps 1-4. Adjust belt strap by pulling on tag end until comfortably snug as shown in Figure 4 and Figure 5.

**Step 3.** For the SOP Original, rotate the pouch to your front. Unsnap the pouch and pull out the black tether strap (this strap will act as a pull cord to pull out the shoulder straps). Once the straps are out, rotate the pouch back behind you. Slip your arms through the shoulder straps as you would a jacket. Be sure the shoulder straps do not cross each other and that they are not twisted.

**Step 4.** For the SOP Original and FastBack adjust the 3-bar slide on each shoulder strap until the shoulder straps and waist belt are comfortably snug as shown in Figure 6 and Figure 7.

**Step 5.** For all SOP models, bring leg strap BEHIND the leg then between the legs to the front. Leg straps can cross over or under the leg buckle strap as shown in Figure 8.

**Step 6.** Thread the male part of the leg buckles through the female part as show in Figure 9. Pull tag end of leg strap to adjust fit. Leg strap should be comfortably snug (see Figure 10 and Figure 11).

**Part 2. Attaching the Safety Rope to the Tree.**

**WARNING!**
When attaching the safety rope to the tree, be sure the adjustable prussic hitch has been completely fed through the loop at the end of the safety rope as shown in Figure 12. Do this BEFORE you begin to climb with a climbing treestand. Always check safety rope to be sure all knots are secure and tight. The prussic hitch should have six loops around the 7/16” camo rope. The end of the prussic hitch has an overhand knot, be sure it is tight and it has at least a 2” tail beyond the knot.

Always adjust the safety rope to minimize the slack. **WARNING:** NEVER allow more than 24 inches total combined slack in the rope and tether strap. The more slack you have in the safety rope, the farther you will fall. This may result in injury or prevent you from returning to the treestand after falling.
The adjustable prussic hitch should be snug to the safety rope. It should be tight when sliding it on the safety rope. If necessary, gently pull on the prussic loop to increase the tension of the prussic on the safety rope.

**Step 1.** Put the loop end of the safety rope around the tree.
**Step 2.** Thread the knot end and the adjustable prussic hitch all the way through the loop end of the safety rope (See Figure 12 again).
**Step 3.** Open the prussic hitch loop and insert the harness tether safety clip through this loop as shown in Figure 13. Screw the locking collar **COMPLETELY closed to secure the safety clip.**
**Step 4.** Pull on the end of the prussic hitch to secure it to the safety rope. See Figure 14.
**Step 5.** Tie and overhand knot in the safety rope approximately one foot under the prussic hitch as shown in Figure 15. This will help maintain your position on the safety rope in the event of a fall.
**Step 6.** Slide the prussic hitch up the safety rope to a comfortable hunting position as shown in Figure 16. **NOTE:** This is an adjustable safety rope. Always adjust the safety rope to minimize the slack needed for hunting. **WARNING:** NEVER allow more than 24 inches total combined slack in the rope and tether strap (See Figure 16 again).

**Part 3. Using the Bow Holder:**

The snap hook in the front of the belt may be used as a Bow Holder. To use it follow these simple steps:
**Step 1.** Stand your bow on end on your treestand platform.
**Step 2.** Place your feet on each side of the bow limb to help stabilize the bow.
**Step 3.** Hook the Snap Hook to the bow string. This allows your bow to “hang” away from you, freeing your hands.

**Part 4. Using the Harness with a Climbing Treestand:**

**Step 1.** Attach the safety rope to the tree, follow “**Attaching Safety Rope to Tree**” in Section 1, Part 2 of these instructions.
**Step 2.** Slide the safety rope up the tree as you climb.
**Step 3.** When you are at your hunting height, position safety rope above your head (See Figure 16).

**Part 5. Converting the Safety Rope to a Climbing Belt:**

**Step 1.** Clip the locking safety clip to the loop end of the safety rope.
**Step 2.** Clip the extra snap clip to the adjustable prussic hitch on the safety rope.
**Step 3.** Attach one of the clips to one of the D-Rings on the waist belt. Put the safety rope around the tree and attach the other clip to the other D-Ring. The lineman style belt should now look like Figure 17.
**Step 4.** To adjust the climbing belt, simply slide the adjustable prussic hitch forward or backward. **NOTE:** To slide the hitch forward you will need to hold onto the tag end of the rope as shown in Figure 18.

**WARNING:** When using a fixed position stand, DO NOT DISCONNECT YOUR LINEMAN’S BELT UNTIL YOU HAVE HOOKED YOUR TETHER INTO YOUR SAFETY LINE!
Section 2 - Harness Suspension

It is necessary and very important that someone knows your hunting location and time of return. It is also very important that you carry (on your person) emergency communication devices such as a cell phone, two-way radio, whistle, signal flare or preferably a PLD (Personal Locator Device - FCC approved July, '03). When triggered, a PLD will transmit an emergency signal to local rescue teams identifying your location via satellite GPS coordinates. Wilderness outfitters and the internet are sources for these PLD’s. Suspension trauma or blood pooling can occur when suspended motionless in a harness for periods of time. This can lead to unconsciousness. WARNING: IF YOU HAVE TO HANG IN THE TREE BEFORE HELP ARRIVES, YOU NEED TO EXERCISE YOUR LEGS BY PUSHING OFF FROM THE TREE OR BY USING A SUSPENSION RELIEF STRAP - AVAILABLE AT WWW.SUMMITSTANDS.COM!

Warning!

Self extraction may be necessary in the unfortunate situation that A) No one knows your location, B) Your communication efforts are exhausted, and C) You’re confident that you have the strength, dexterity and ability to perform self-extraction and D) You decide this is your “absolute last resort”. It is necessary to carry a device to assist with this self-extraction. Simple devices such as screw-in steps or a rope “Tree Descender” (available from Summit) will allow you to remove the weight from your harness. This may enable you to return to the treestand/ladder/climbing steps or slowly descend the tree.

WARNING: Prolonged harness suspension may be fatal. If rescue personnel cannot be notified, you must have the ability to recover/escape.

Section 3 - Helpful Hints:

1. In the event of a fall, you must be prepared to recover. If you cannot reach your stand, you may want to carry a Tree Descender rope (available from Summit Treestands, LLC) or some other device to allow for a controlled descent.
2. If you will be bow hunting, you need to make sure you position the safety rope high enough above your head so the tether strap will not be in the way when you draw your bow.
3. Always pick your harness up by the tether strap. This will help keep your harness tangle-free.

Good Hunting and Hunt Safe!

HUNT TOMORROW...
...USE YOUR SAFETY HARNESS TODAY!
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Summit products are manufactured under one or more of the following US patents: 4,991,690 ; 5,226,505 ; 5,413,192 ; 5,937,969 ; 5,971,104 ; 5,975,242 ; 6,182,792 ; 5,979,603 ; 6,397,973 and Des. 417,011 ; 420,147. Summit MegaSampson, Bucksteps, Seat-O-The-Pants Safety Line and Rapid Climb Stirrups are patent pending.
Limited Warranty

(A) Warranty
Summit Treestands, LLC (Summit) warrants to the original retail purchaser that all products manufactured by it are free from defects in material and manufacture at the time of shipment for sixty (60) months from the date of purchase. Summit will repair or replace any part found defective if the unit claimed to be defective shall be returned to Summit, postage prepaid, within the warranty period.

This warranty shall not apply to any product which has been subjected to misuse; misapplication; neglect (including but not limited to improper maintenance); accident; improper installation; modification (including but not limited to use of unauthorized parts or attachments); adjustment or repair. THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESS OR IMPLIED (INCLUDING THOSE OF MERCHANTABILITY AND FITNESS OF ANY PRODUCT FOR A PARTICULAR PURPOSE), AND OF ANY OTHER OBLIGATION OF LIABILITY ON THE PART OF THE COMPANY.

(B) Limitation of Liability
It is expressly understood that Summit’s liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the repair of the product, as stated above, and Summit will not be liable for any other injury, loss, damage, or expense, whether direct or consequential, including but not limited to loss of use, income, profit, or damage to material, arising in connection with the sale, installation, use of, inability to use, or the repair or replacement of Summit’s products.

Summit reserves the right to make alterations or modifications in its products at any time, which in its opinion, may improve the performance and efficiency of the product. It shall not be obligated to make such alterations or modifications to products already in service.

Please fill out the warranty card and return to:

SUMMIT Treestands, LLC.
715 Summit Dr.
Decatur, AL 35601

You can also register your warranty card online at:
www.summitstands.com/warranty.aspx

Seat-O-The-Pants Harnesses and Accessories
Available from www.summitstands.com

SOP Climbing System - PN 83014
The perfect accessory for Hang-On stands and Ladder stands. The climbing System consists of a 30 foot long safety rope with prussic knot. Use it like a standard safety rope the first time you climb and then leave it attached once you are up. Simply slide the prussic up or down the next time you climb out of or into the stand. Also sold as a combo pack of 3 ropes - PN 83024.

SOP Tree Descender - PN 83018
BE PREPARED! Carry a Tree Descender on your person to assist you in the case of a fall.

Harness Replacement Parts
We also carry a complete line of replacement parts for safety harnesses including Locking Carabiners, Extra Safety Ropes, Camo Storage Pouches, and Lineman’s Belt Equipment.

Visit us as WWW.SUMMITSTANDS.COM for more information.